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**Gerson et al.**

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(54) **STRAINER DISPENSER AND METHOD OF USE**

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Aug. 18, 2009 (WO) ..... PCT/US2009/054103

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**A47F 1/08** (2006.01)  
**B65D 75/58** (2006.01)  
**A47J 31/08** (2006.01)  
**B65D 85/62** (2006.01)

(52) **U.S. Cl.**

CPC ..... **A47F 1/085** (2013.01); **A47J 31/08** (2013.01); **B65D 75/5833** (2013.01); **B65D 85/62** (2013.01); **B65D 2203/02** (2013.01)

(58) **Field of Classification Search**

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USPC ..... **220/23.83**; **221/33**, **44**, **287**, **45**, **154**, **63**  
See application file for complete search history.

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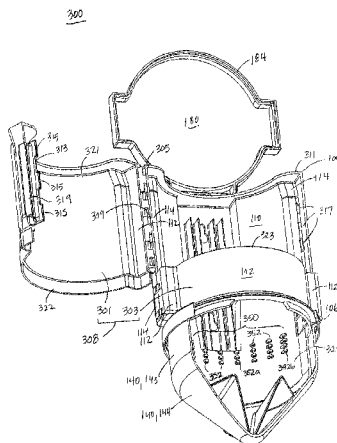
*Primary Examiner* — Rakesh Kumar

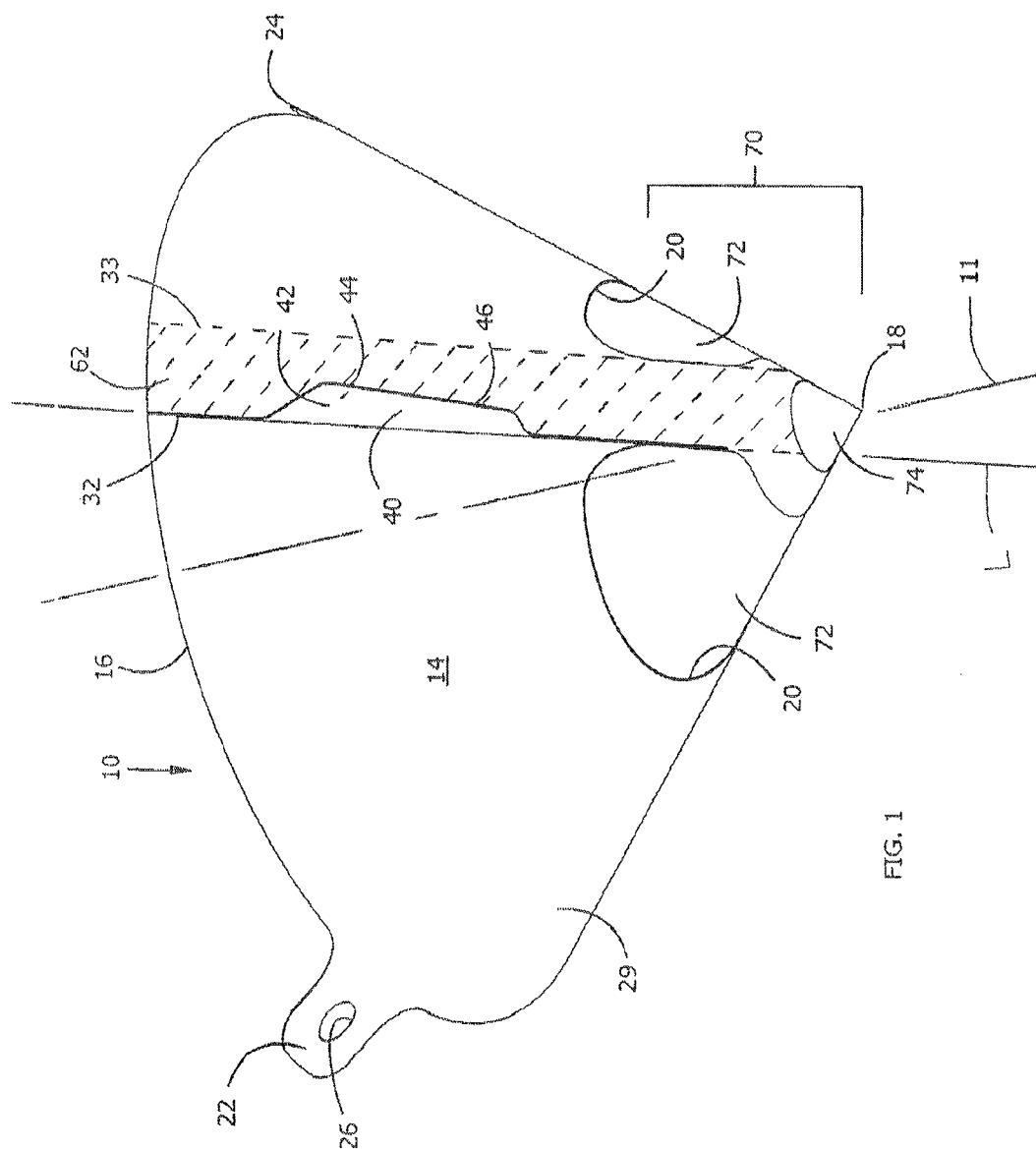
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(57) **ABSTRACT**

A method of loading stacked strainers in a dispenser while minimizing strainer contamination is disclosed. The method includes providing a stack of strainers that is enclosed in a protective material to form a pod, placing the pod within a dispenser, and removing the protective material from the pod of strainers while the strainers are in the dispenser. The strainers dispensed from the thus loaded dispenser avoid being contamination during loading. The protective material may be perforated to facilitate removal from the stack, and include an extended portion to be grasped during removal from the dispenser.

**22 Claims, 18 Drawing Sheets**





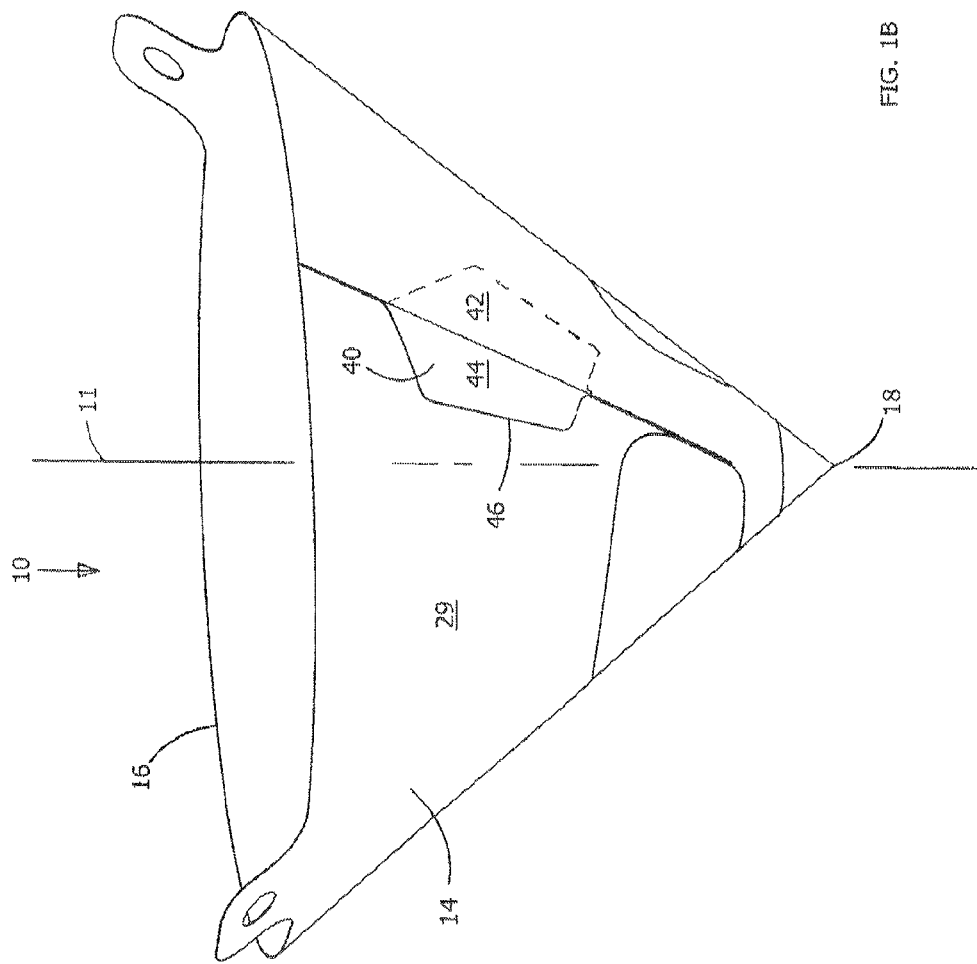


FIG. 1B

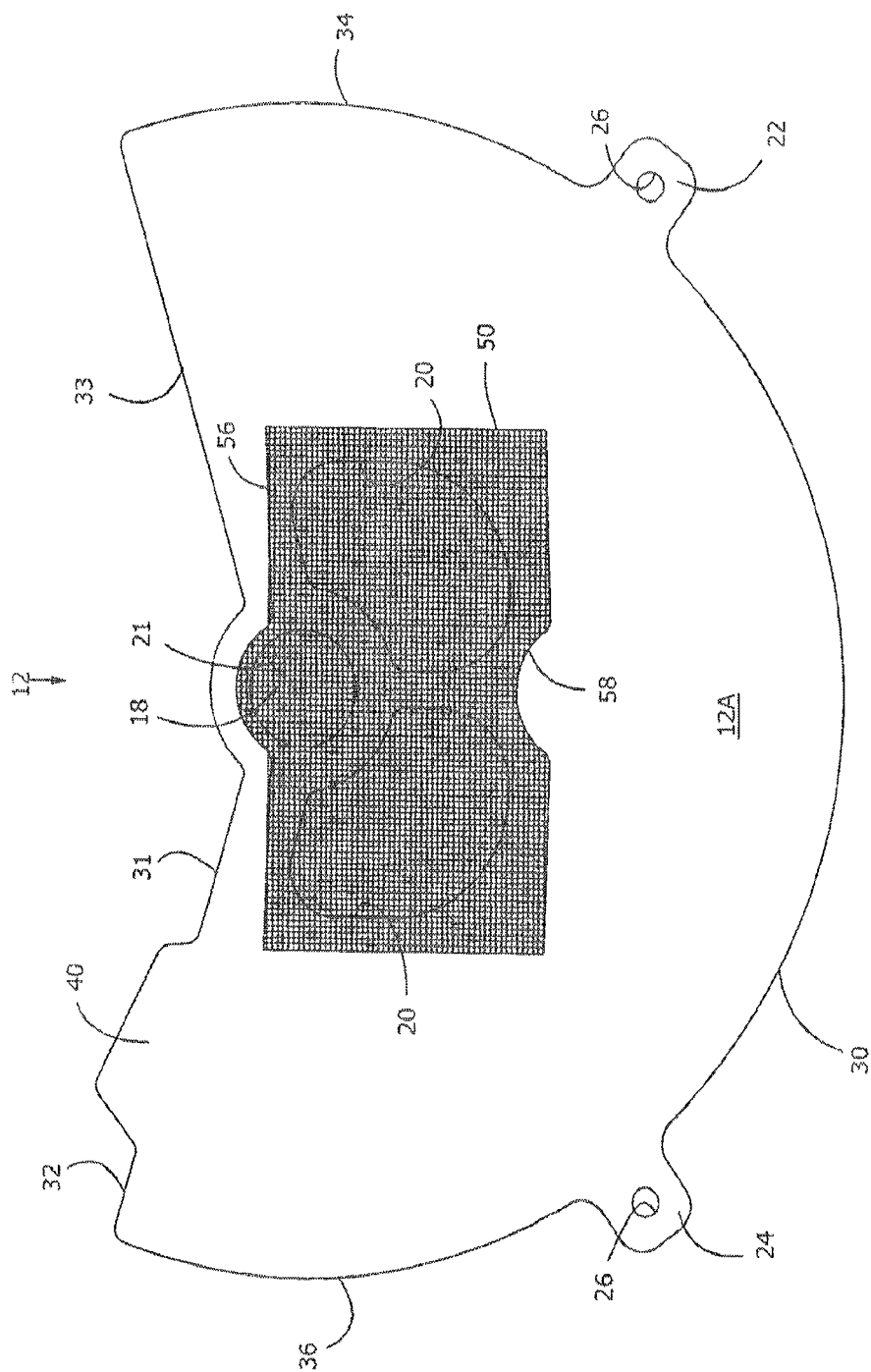


FIG. 2

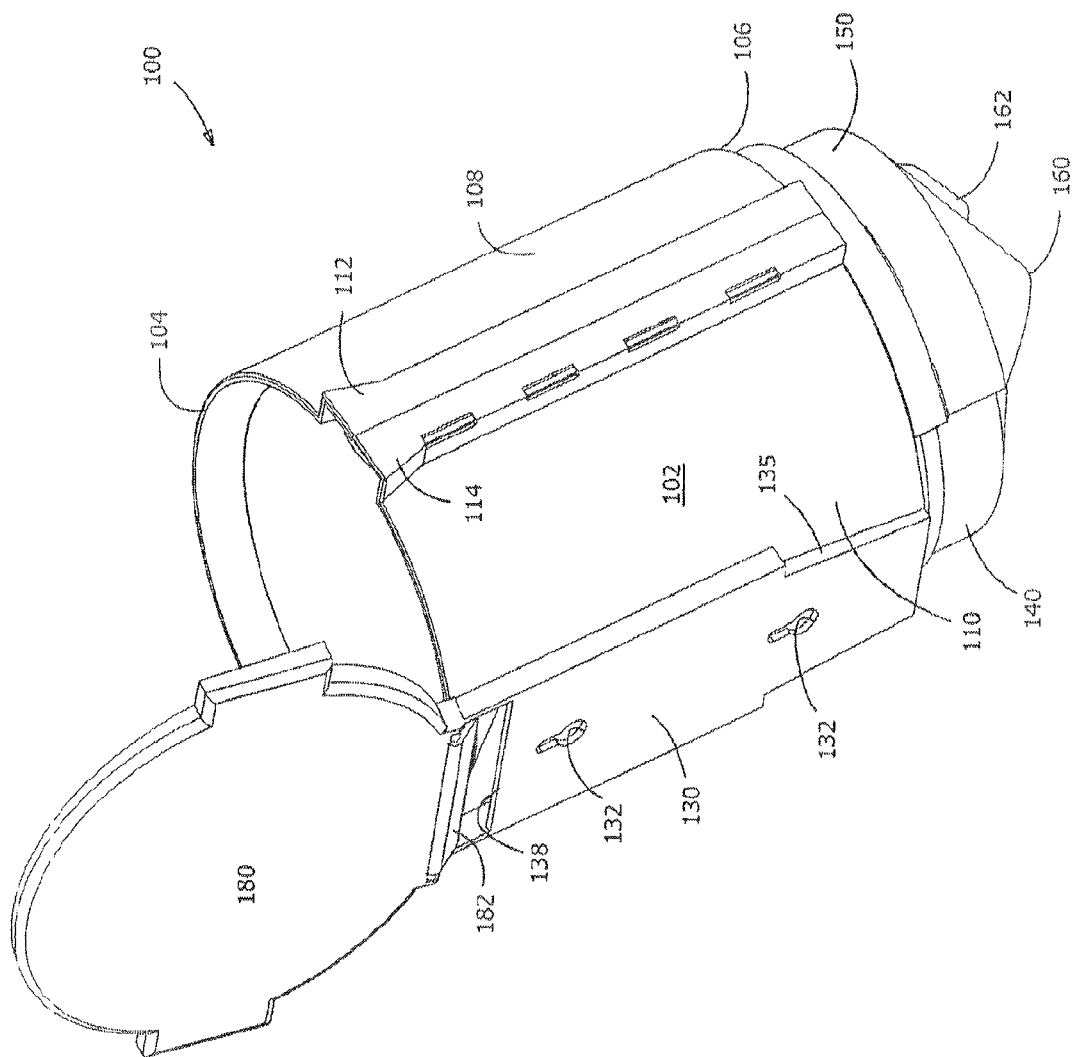
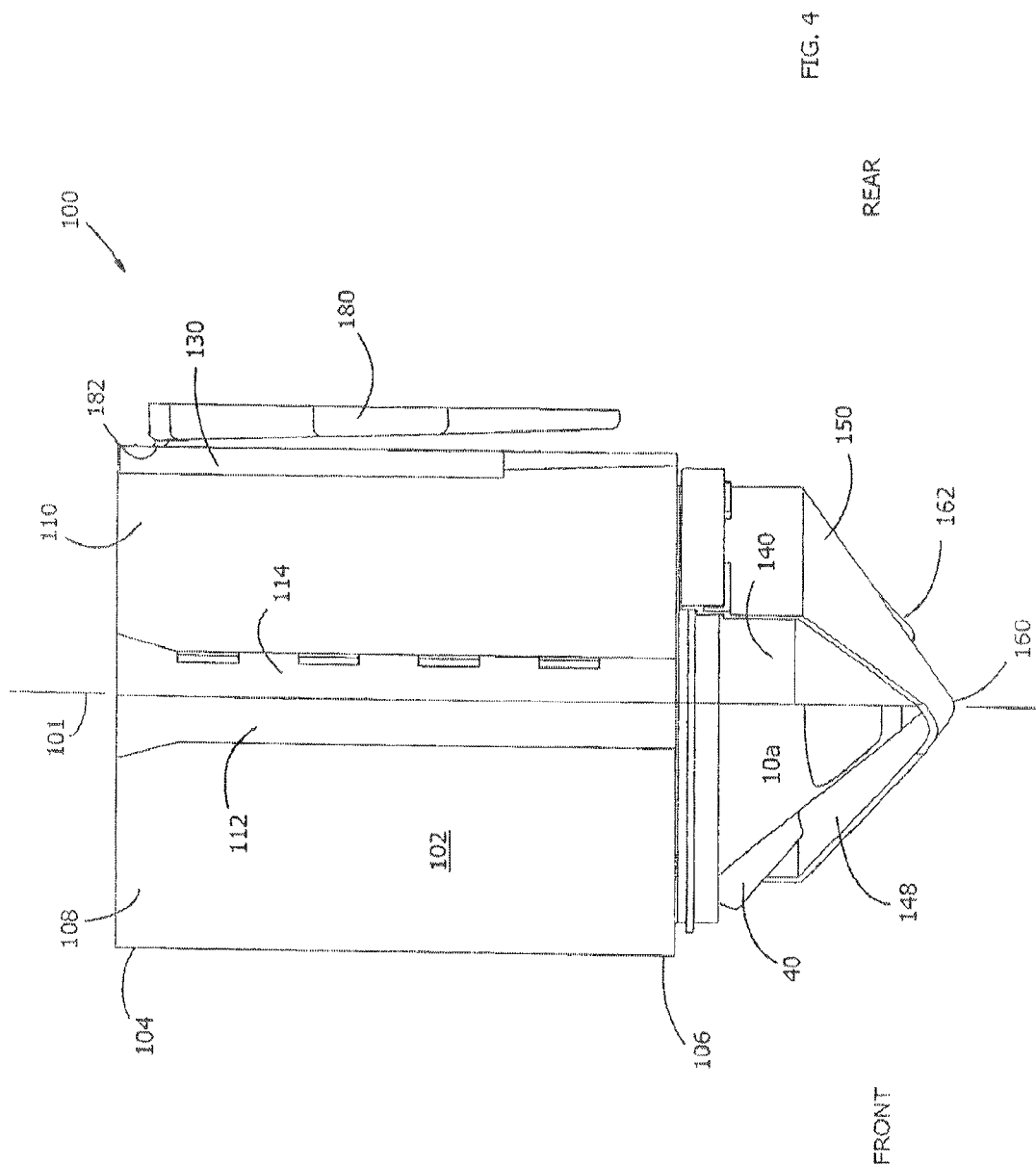


FIG. 3



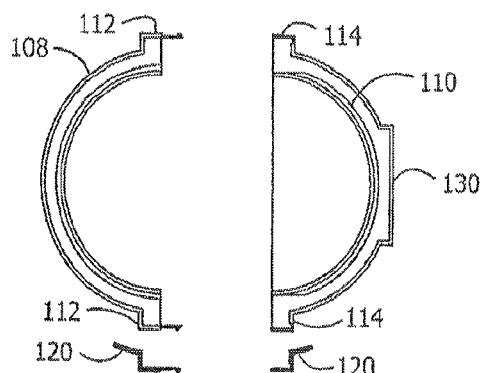


FIG. 5

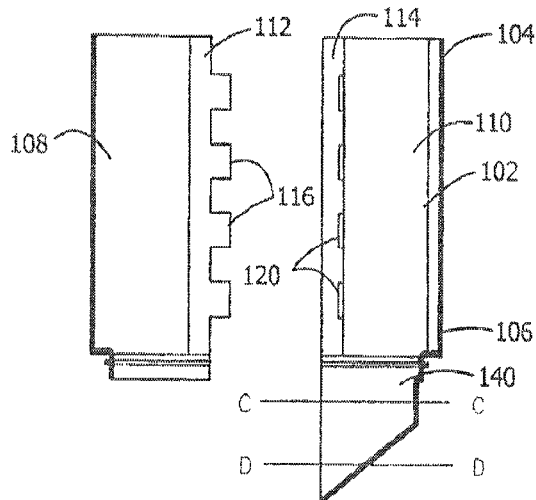


FIG. 6

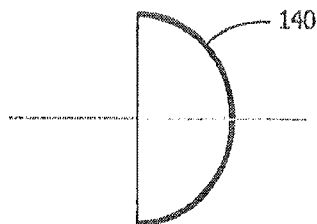


FIG. 7

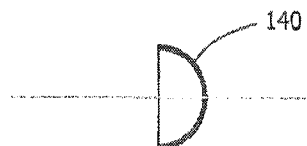
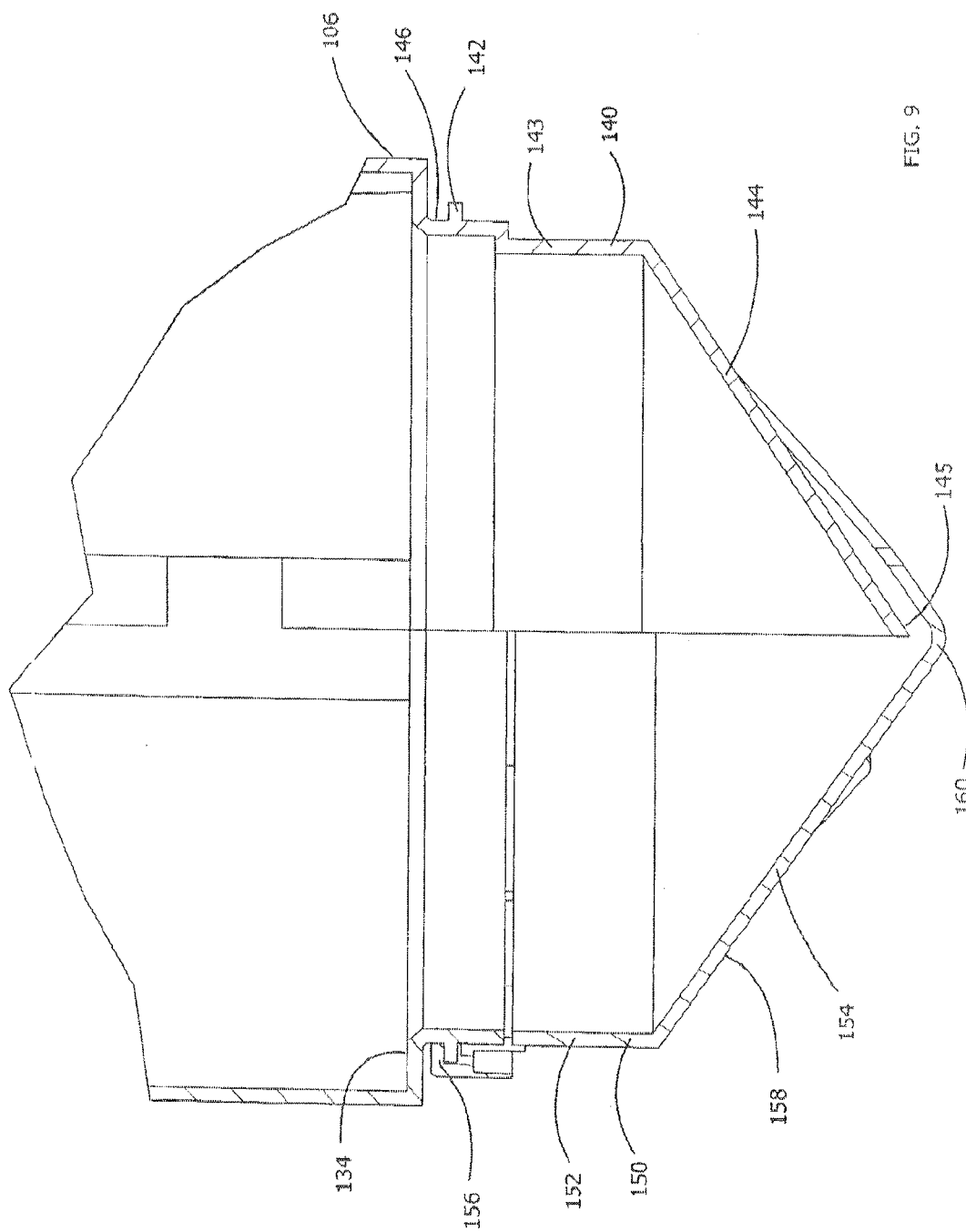


FIG. 8





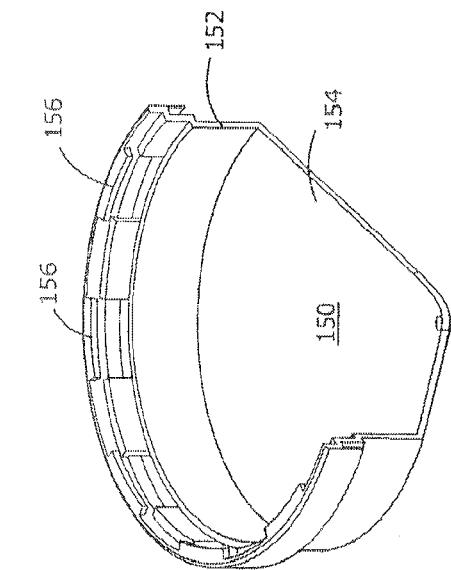


FIG. 10a

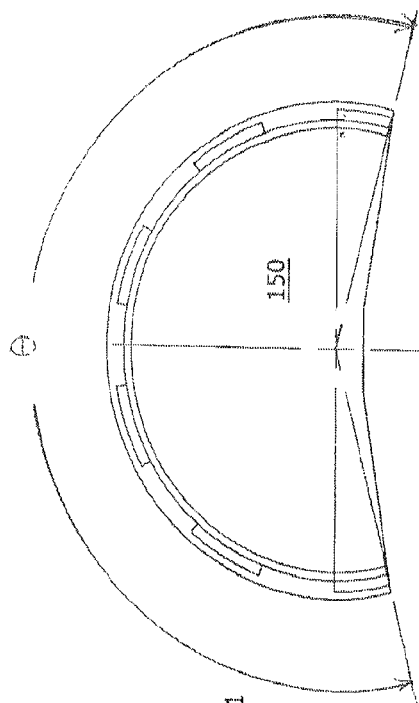


FIG. 11

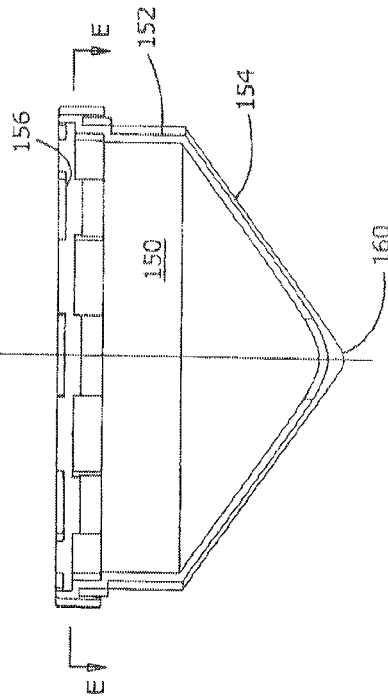


FIG. 10

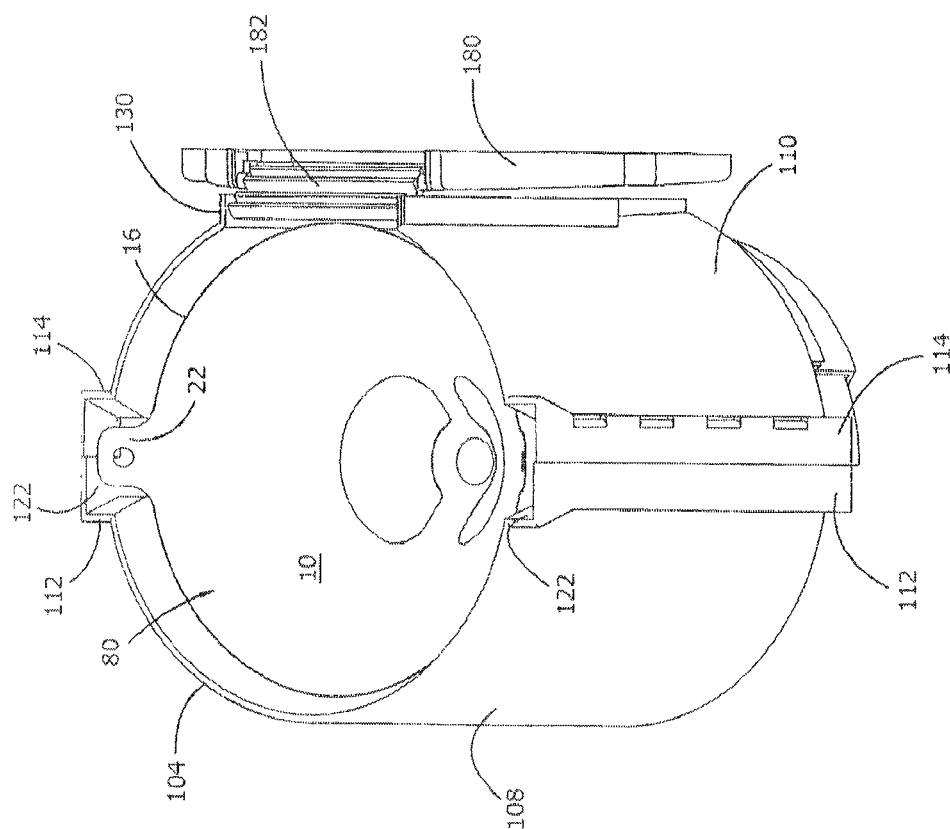


FIG. 12

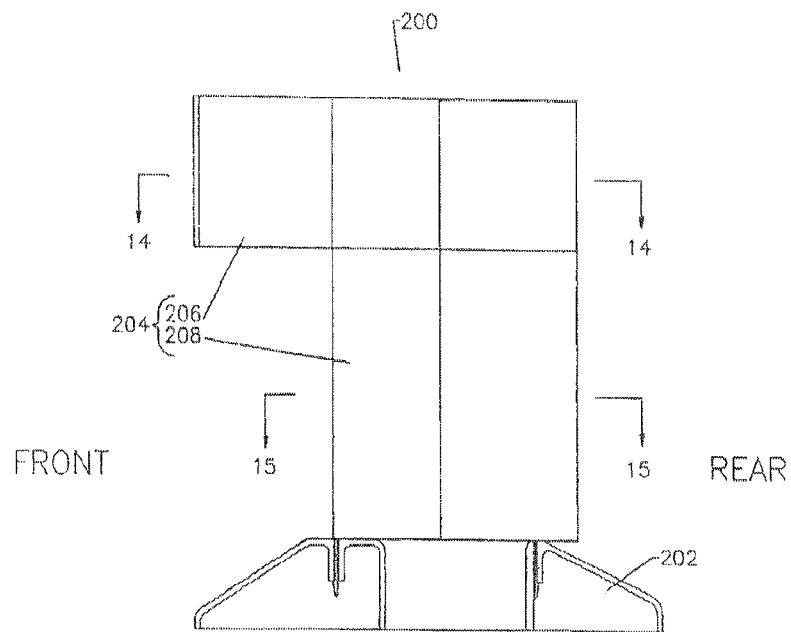


FIG 13

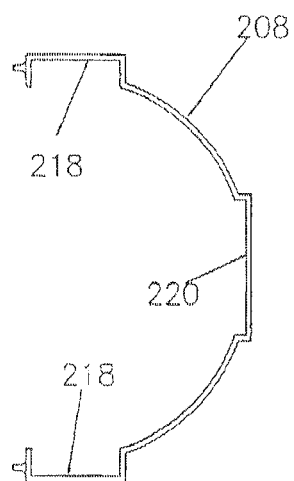


FIG 15

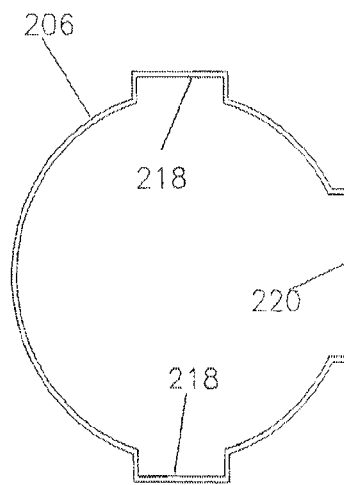


FIG 14

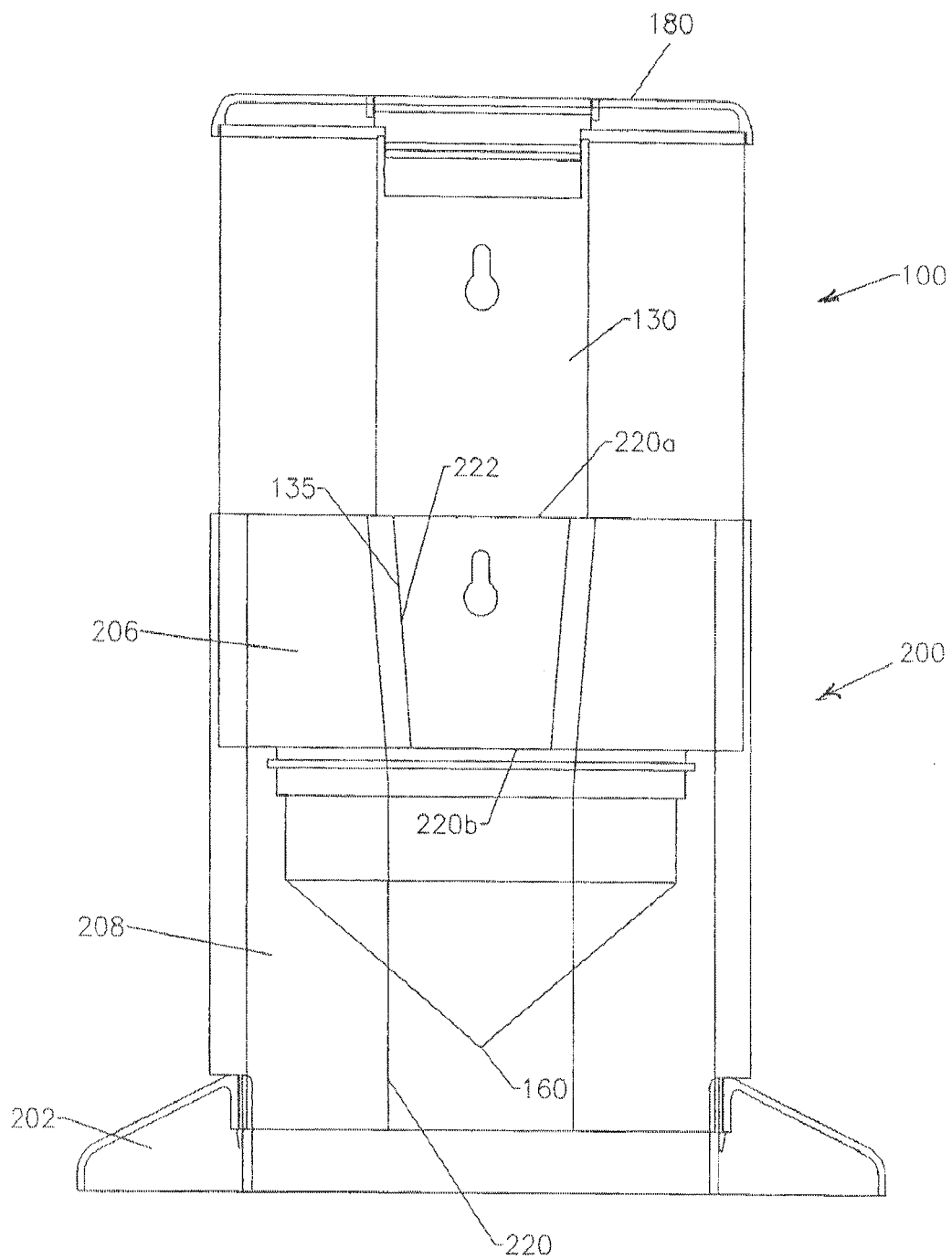
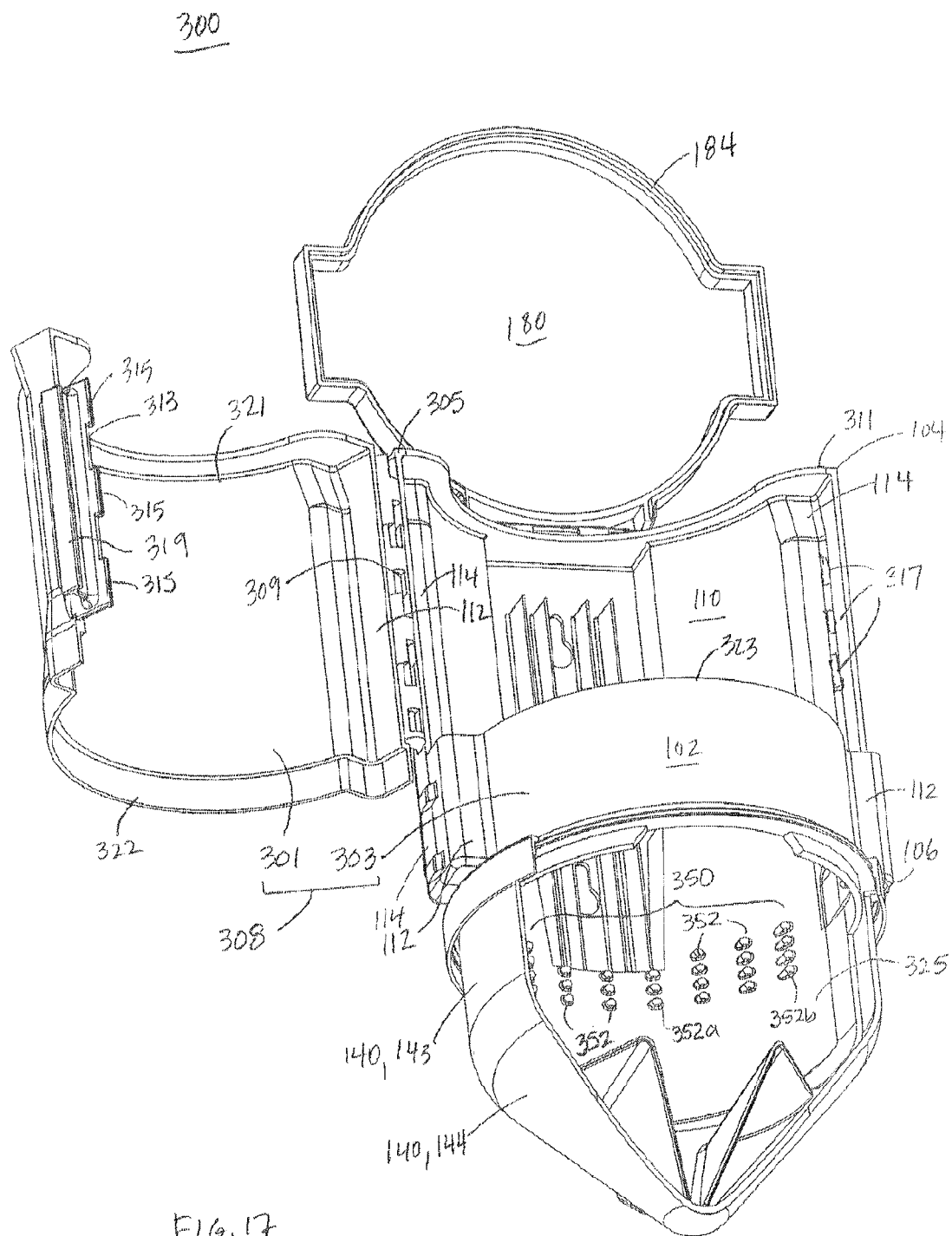


FIG 16



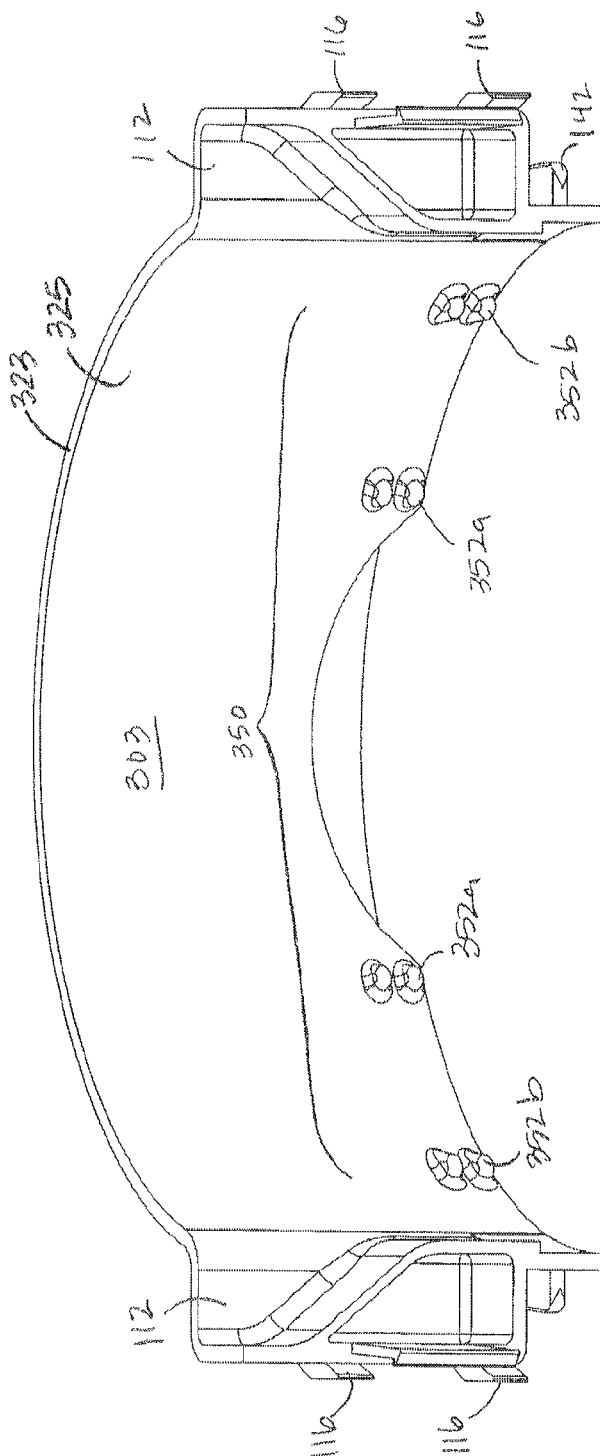
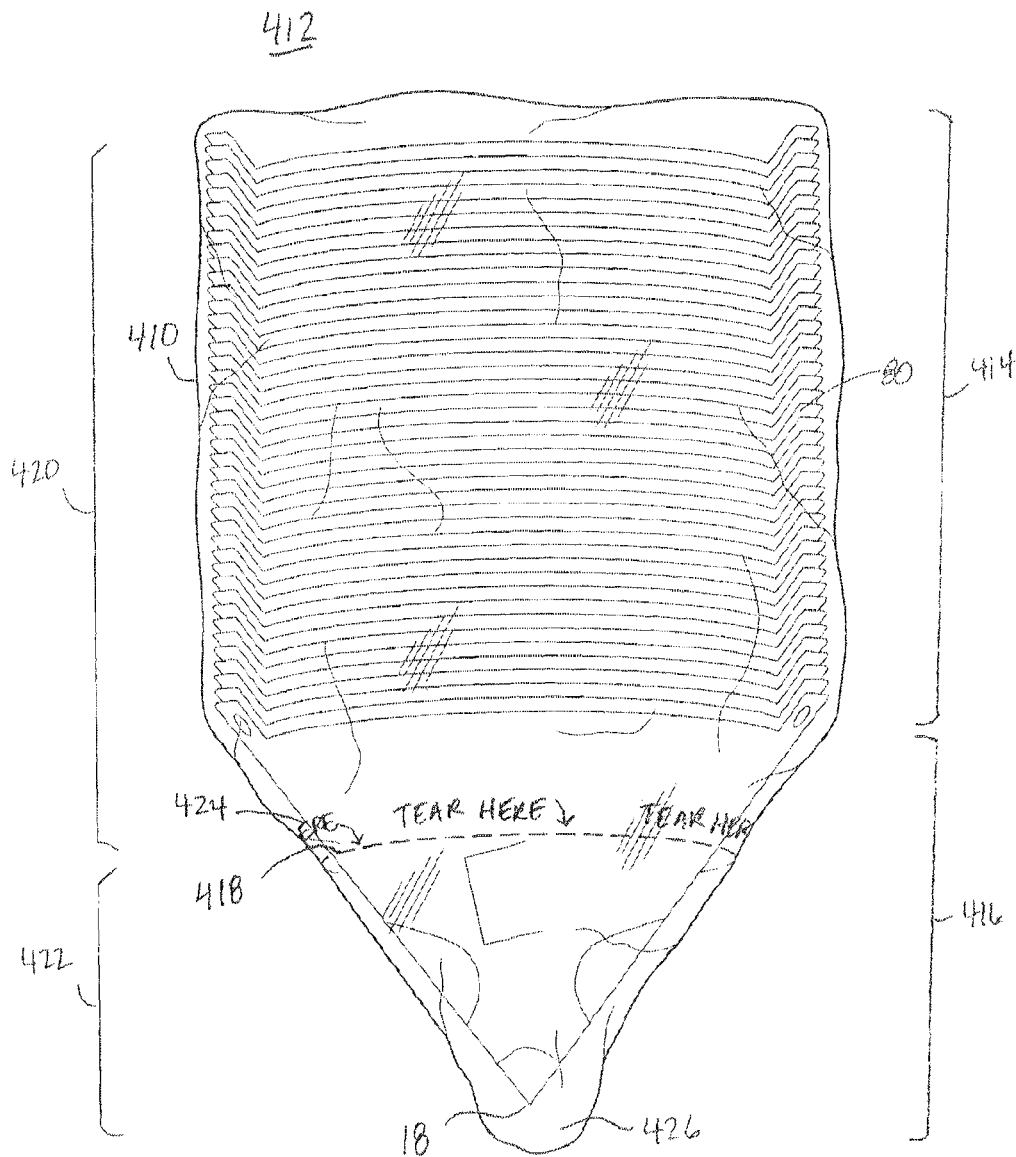


FIG. 18



A6.19

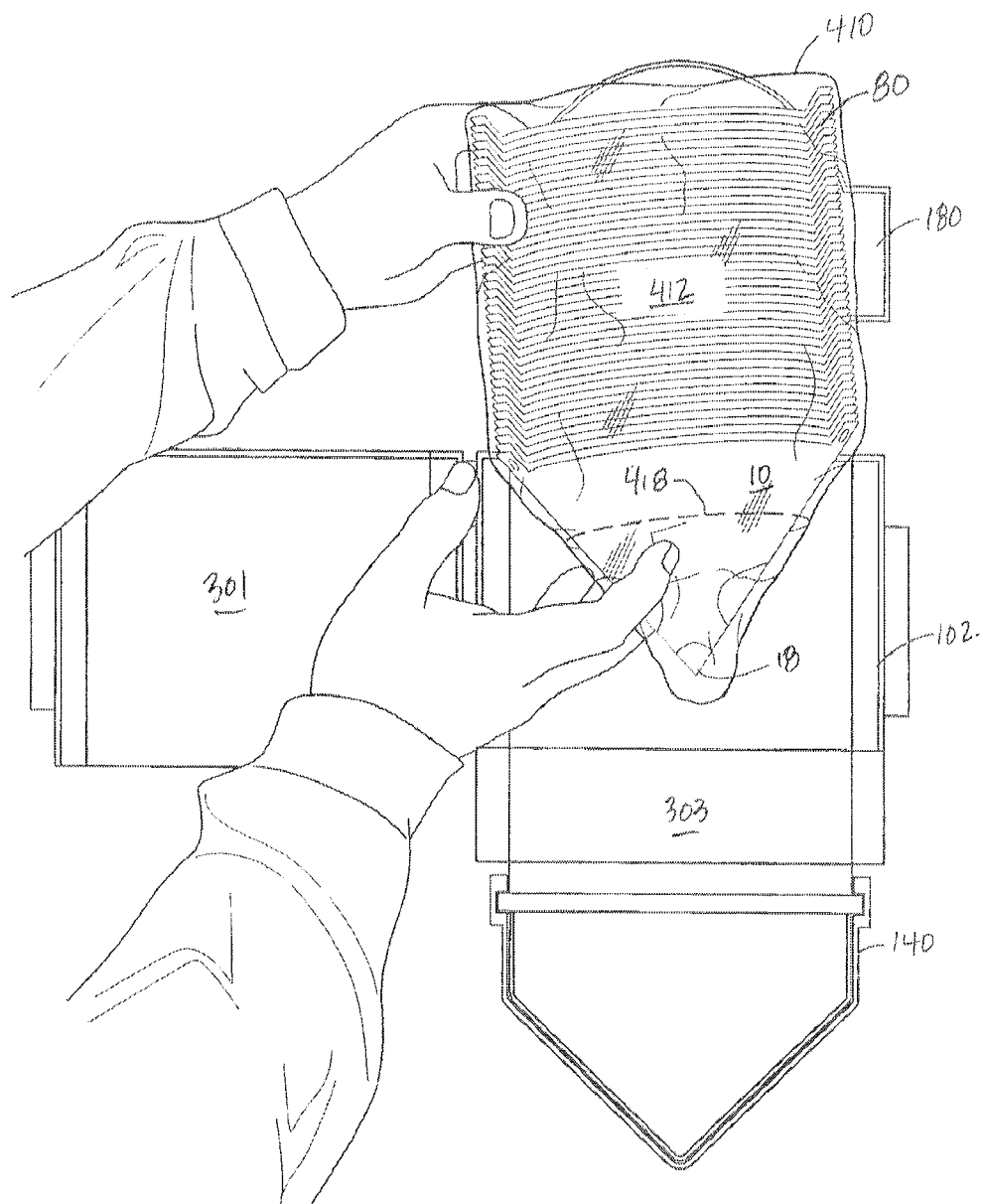


FIG. 20



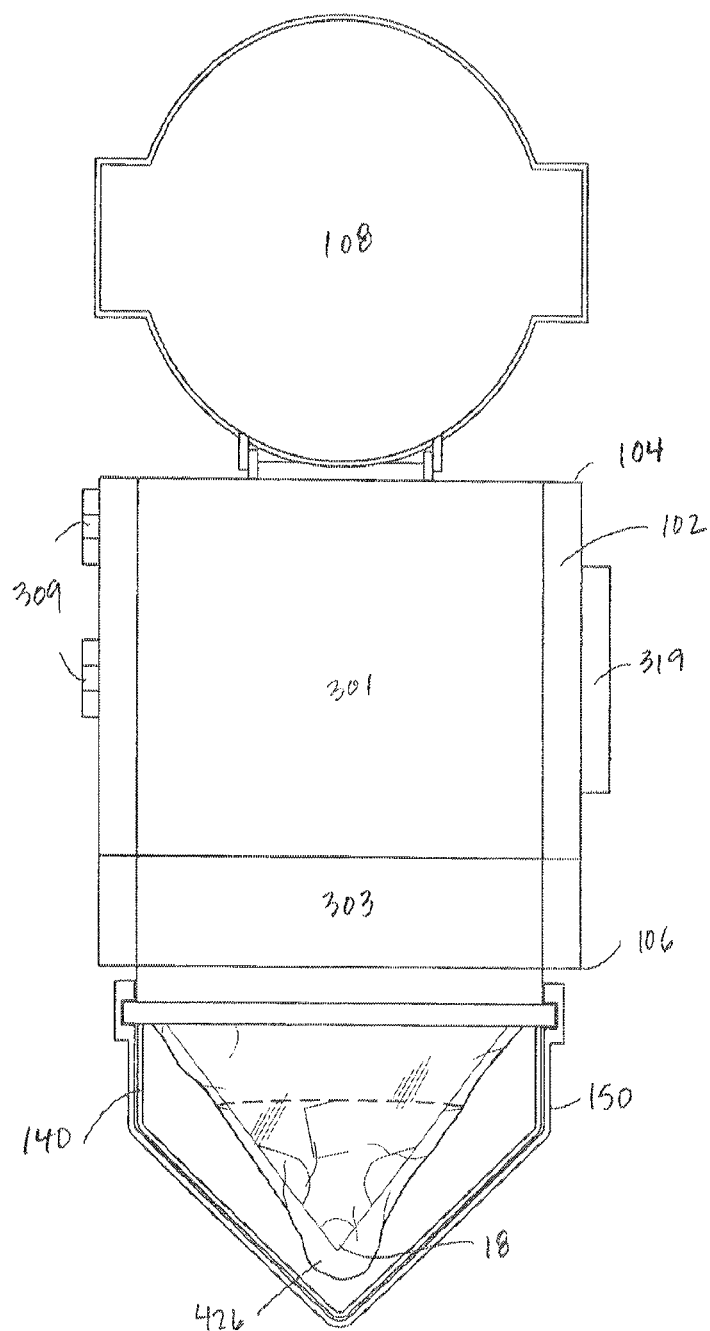


FIG. 21

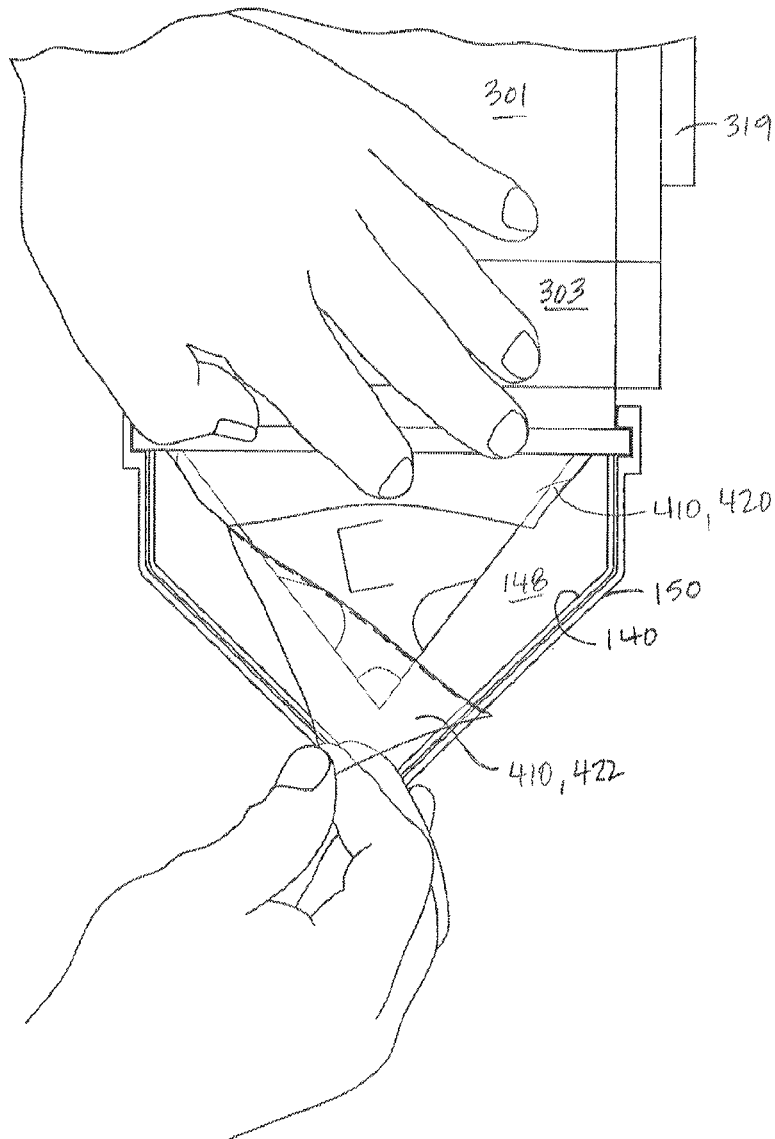


FIG. 12

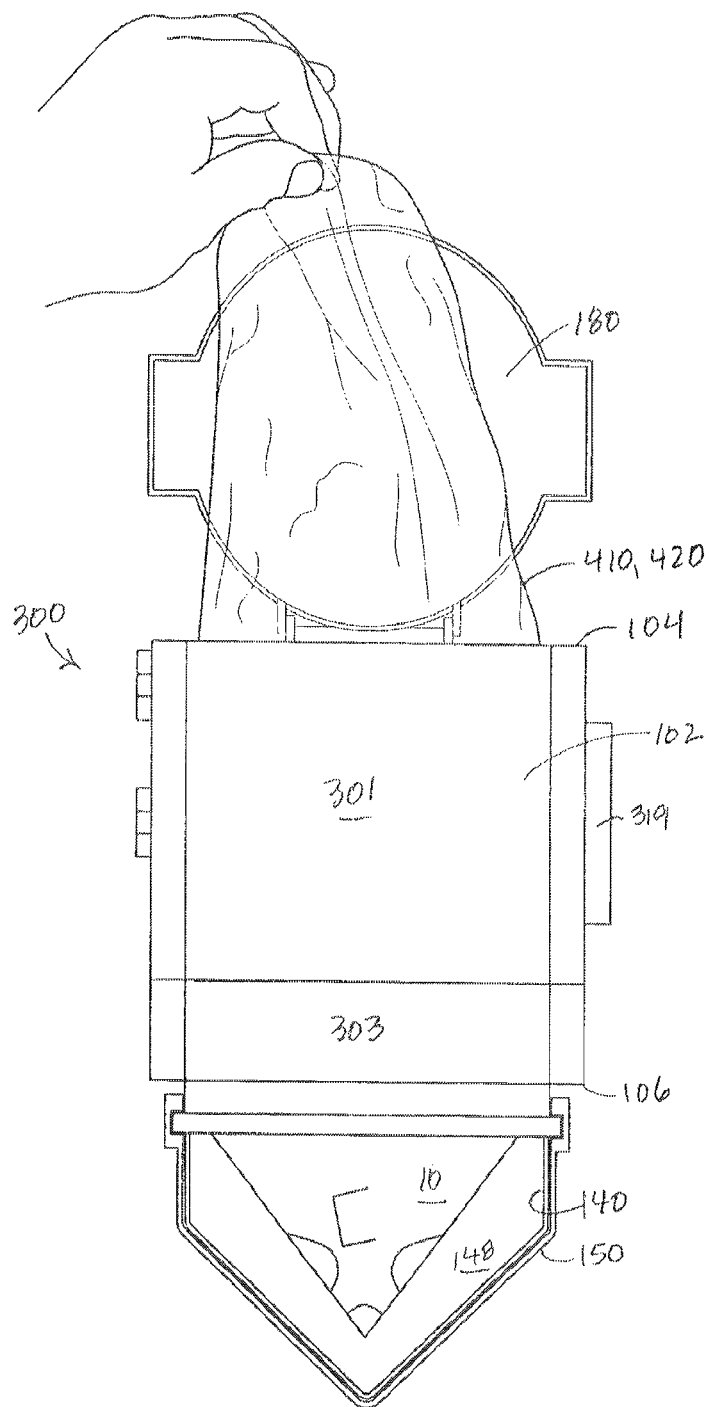


FIG. 23

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## STRAINER DISPENSER AND METHOD OF USE

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application is the National Stage of International Application No. PCT/US2010/038834, filed Jun. 16, 2010, which claims benefit of International Application No. PCT/US2009/054103, filed Aug. 18, 2009. The content of these applications is hereby incorporated by reference in its entirety.

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The invention relates to a liquid strainer, more particularly to a paint strainer, to a method of loading a dispenser with paint strainers, and to a device for storing and dispensing same.

#### 2. Background of the Invention

Disposable paint strainers are used to filter paint that is to be sprayed from a spray gun, and consist of an impervious structure, usually a low-cost paper board body, with a filter insert. The strainer is usually produced in a conical shape, but this shape is not necessarily required. The conical strainer is typically placed in the opening of a spray gun cup and the paint is poured through the strainer and into the cup to filter the paint. Filtering both mixes the paint for best color match and strains any impurities that may clog a spray gun. If a spray gun clogs during use, the uniformity of the painting is compromised. Consequently, virtually all paint manufacturer's recommend filtering or straining paint that is used in spray guns. Such pre-filtering is recommended for paint used, for example, in auto body repair.

It is important to protect the strainer body and filter from dust, and to avoid touching the strainer filter with the hand or fingers. Dust can dislodge from the filter mesh, drop into the paint cup and can appear as blemishes on the surface of a car or can clog the spray gun. Touching of the filter can transfer body oils or contaminants on the hand to the filter and can result in spotting or "fish eyes" in the paint job, necessitating repainting. Modern paints, especially waterborne paints, are extremely sensitive to contamination by oils and silicone (dimethylsiloxane), and touching of the filter must be avoided.

Strainers are typically supplied by the manufacturers in cases of 1,000 units. Internal packages within the case of 1000 strainers are typically bags containing 100 or 250 stacked, nested strainers. Strainers are typically supplied packed in a poly bag or overwrap to prevent contamination. Although satisfactory for transportation of the product, this type of packaging is less than desirable for the paint shop. The strainers must be stored in the paint shop, and oftentimes the painter will remove a stack of strainers from the bag and store them on a shelf. Not only does this permit dust to contaminate the strainer, but also the painter might typically remove a strainer in the stack by grasping the tip end, which can transfer both particulate and chemical contaminants from the painter's fingers to the filtering mesh of the strainer. However, even if the strainers are left in the bag, the bag may end up on a shelf or a workbench or even on the floor, where it can be damaged, knocked around or left open. A damaged or open package allows dust to enter the bag, and thus is not desirable. Also, in order to obtain a strainer for use, the painter must reach into the bag and pull out a strainer by hand. If the strainer is

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dispensed from the bag tip first, the painter is likely to touch and contaminate the outside of the filter.

Over the years, various types of dispensers have been developed to allow for more convenient storage of the strainers. These dispensers have been made from everything from low cost corrugated board to sheet metal. Some conventional dispensers are merely tubes that hold a stack of strainers, and the open ends of the tube do little to avoid exposure of the tip and filter area of the strainer to manual contamination or contamination from dust in the air. In some dispensers, the strainer is typically removed from the top of the dispenser or shipping box, with the painter reaching in to remove a strainer. If the dispenser is mounted at or near chest level, it is difficult to reach into the top of the dispenser, especially when the stack of strainers is almost used and the painter has to reach far down the tube or box to remove the strainer. To overcome this inconvenience, some strainer dispensers have been made with slots down the front side so that the painter can grab the rim of a strainer and move it up the tube and out of the open top end. However, this slot leaves the carton open to contamination by dust and particles in the atmosphere. Some conventional dispensers are configured to have the strainers dispense from the bottom of the tube, but this has two drawbacks. First, having the strainers dispense from the dispenser bottom leaves the tip and filter of the strainer exposed to the atmosphere, allowing contamination from dust and particulates. Secondly, in order to dispense a strainer from the stack, the strainer is gripped by the tip or filter area of the strainer. This can physically damage the filter or weaken its bond to the paper and/or exposes the filter to contamination from body oils or other chemicals on the hands and fingers.

### SUMMARY

A dispenser is provided that addresses the above problems with strainer storage and dispensing.

In some aspects, a method is provided of loading a stack of conical paint strainers within a dispenser while minimizing strainer contamination. The method includes the following steps: Providing the stack of strainers that is enclosed within a protective material. Placing the enclosed stack of strainers in the dispenser. Removing the protective material from the stack of strainers while the stack of strainers is in the dispenser.

The method may include one or more of the following features: The protective material is configured to be separable into individual portions, and the step of removing includes removing a first portion while the remaining protective material remains within the dispenser. The step of removing further includes subsequent removal of the remaining protective material from the dispenser. The protective material is perforated, and the protective material is separable along the perforation. At least a portion of the protective material is removed in a direction along a longitudinal axis of the stack and away from a conical tip of an outermost strainer of the stack of strainers. The direction is also towards an open end of an innermost strainer of the stack of strainers. The protective material extends beyond a conical tip of an outermost strainer of the stack of strainers to provide a gripping area that may be used to remove part of the protective wrapping.

In some aspects, a pod is provided. The pod includes a set of stacked conical containers, and a transparent covering which encloses the set, wherein the covering is configured to be separable into individual portions.

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The pod may include one or more of the following features: The covering is perforated, and the covering is configured to be separable along the perforation. The covering includes a cylindrical portion at a first end and a conical portion at a second end opposed to the first end. The covering is imprinted with indicia which overlies the perforation and indicates the location of the perforation. The covering is imprinted with indicia to indicate a loading position for the pod. The perforation extends circumferentially. The covering is separable within the conical portion. The covering extends beyond a conical tip of an outermost strainer of the stack of strainers to provide a gripping area that may be used to remove part of the protective wrapping.

In some aspects, a hollow dispenser is provided for storing a nested stack of strainers and dispensing individual strainers from the stack. The dispenser includes opposed first and second ends, and spaced studs configured to support the stack and protruding inward from an inner surface of the dispenser, the studs being located in a region between a midpoint and second end of the dispenser.

The dispenser may include one or more of the following features: The studs are of uniform radial depth. The studs are asymmetrically shaped. Individual studs have a shape that is different from other studs. The studs are provided in an array in which the studs are arranged both in columns aligned with a longitudinal axis of the dispenser and in rows extending about a circumference of the dispenser. The studs are arranged in such a way so as to impart a tilt to the stack of strainers. The dispenser has an oval cross-sectional shape. The dispenser has a first door which closes the first end, a second door which closes the second end, and a third door that closes an opening formed in a sidewall extending between the first and second ends.

The above aspects provide a strainer having a dispensing tab, located on the outer surface of the strainer, which provides a manual grip area that allows the strainer to be withdrawn from its packaging or from a dispenser while avoiding direct contact with the strainer body or filter. Furthermore, the subject invention can be provided at no additional cost of material or labor during the manufacturing of the strainer.

If the strainer is packed in the traditional poly bag or poly tubing, the dispensing tab of the strainer can be conveniently grasped by the painter for removal from the stack within the bag. Furthermore, the removal will be from the tip end, which provides for easier removal than if the strainer is de-nested from the rim at its open end, in which case the rim or tabs on the strainer can catch in the soft plastic bag or film and interfere with removal.

The above aspects also include a dispensing unit which can be loaded with multiple stacked strainers, and allows the dispensing tab to be gripped for dispensing of the strainer from the bottom of the dispenser without direct contact with the filter portion of the strainer. The bottom-dispensing feature is more convenient than some conventional top-dispensers, can include a closable lower end that provides complete protection of the strainer during storage, and enables the strainer to be removed without direct contact of the tip and filter area.

A stack of strainers is wrapped in a protective material, creating a pod. The wrapping material is perforated in such a manner that enables the wrapping to be opened and removed from the stack of strainers once the stack is placed within the dispenser. For example, both the top and the bottom of the pod are sealed in order to provide dust-free storage and the protective material extends beyond the apex of the stack of strainers to provide a gripping area that may be used to remove part of the protective wrapping. By doing so, the pod of wrapped

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strainers can be placed within the dispenser without exposure of the strainer itself or the filter mesh to ambient particulates in the air and without the risk of contamination from body oils or substances on the hand of the painter. Ideally, the strainers have been manufactured by automated means to avoid touching of the filter mesh during production and the stack of strainers is packaged by automated means to avoid handling of the completed strainer and touching of the filter mesh. Automated production also minimizes the "open" time of the filter mesh in ambient air, reducing the time of exposure to particulates in the environment and lends itself to in-line cleaning and de-contamination of the strainer from any particulates that may have accumulated on the strainer mesh or blank during manufacturing. Nevertheless, the use of the protective wrapping to allow contamination-free placement within the dispenser is, in itself, of significant benefit.

Modes for carrying out the present invention are explained below by reference to an embodiment of the present invention shown in the attached drawings. The above-mentioned object, other objects, characteristics and advantages of the present invention will become apparent from the detailed description of the embodiment of the invention presented below in conjunction with the attached drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a side perspective view of a strainer according to the present invention.

FIG. 1B is side perspective view of the strainer of FIG. 1.

FIG. 2 is a top plan view of a blank used to form the strainer of FIG. 1.

FIG. 3 is a rear perspective view of a strainer dispenser showing the skirt door in a closed position.

FIG. 4 is a side view of the dispenser of FIG. 3 showing the skirt door in an open position.

FIG. 5 is an exploded horizontal sectional view of the body of the dispenser of FIG. 3.

FIG. 6 is an exploded side view of the body of the dispenser of FIG. 5.

FIG. 7 is a cross sectional view across line C-C of FIG. 6.

FIG. 8 is a cross sectional view across line D-D of FIG. 6.

FIG. 9 is an enlarged side sectional view of the lower end of the dispenser of FIG. 3.

FIG. 10 is a side sectional view of the skirt isolated from the dispenser.

FIG. 10a is a perspective view of the isolated skirt of FIG. 10.

FIG. 11 is a cross sectional view across line E-E of FIG. 10.

FIG. 12 is a top view of the dispenser with a stack of strainers positioned within the interior space.

FIG. 13 is a side view of the dispenser stand.

FIG. 14 is a sectional view of the stand across line 14-14 of FIG. 13.

FIG. 15 is a sectional view of the stand across line 15-15 of FIG. 13.

FIG. 16 is a rear view of the dispenser supported in the stand of FIG. 13.

FIG. 17 is a front perspective view of an alternative embodiment strainer dispenser.

FIG. 18 is a perspective view of the inside surface of the lower portion of the front half of the strainer dispenser of FIG. 17.

FIG. 19 is a front view of a pod.

FIG. 20 illustrates insertion of the pod of FIG. 19 into the dispenser of FIG. 17.

FIG. 21 is a front view of the dispenser of FIG. 17 with a pod loaded therein.

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FIG. 22 illustrates the removal of the lower portion of protective material from the pod.

FIG. 23 illustrates the removal of the upper portion of the protective material from the pod.

#### DETAILED DESCRIPTION

Referring now to FIG. 1, a disposable liquid strainer 10 is shown which includes a hollow, conical body 14 having an open, generally circular end defined by a rim 16. The conical body tapers to an apex 18 that is opposed to the rim 16. The rim may include rim tabs 22, 24 that permit positioning and support of the strainer 10 or allow removal of the strainer from a spray gun cup by an area free of paint. The rim tabs 22, 24 extend outward from the rim 16 so as to extend the exterior surface 28 of the conical body 14. The rim tabs 22, 24 serve as handles by which the strainer 10 can be held and positioned, and each includes a through hole 26 by which the strainer can be secured to a stand if desired. The strainer 10 is provided with a filtering region 70 in the vicinity of the apex 18 that includes side filter areas 72 and an apex filter area 74.

In addition, the strainer 10 is provided with a dispensing tab 40 which protrudes from an exterior surface 29 of the strainer 10 along a line L extending between the apex 18 and the rim 16. The dispensing tab 40 permits the exterior of the strainer 10 to be manually grasped to facilitate removal from packaging or other storage means, while avoiding direct contact with conical body 14, and particularly avoiding contact with portions of the filtering region 70 including the filter areas 72, 74.

Referring now to FIG. 2, the preferred embodiment of a blank for forming the disposable conical strainer 10 is illustrated generally at 12 and has a sheet body 12A with a first convex trailing edge 30 and a second trailing substantially concave edge 31 extending between sides 34 and 36. When the blank 12 is formed into a cone, the convex edge 30 and sides 34, 36 together define the rim 16, and along with the concave edge 31 define the apex point 18 opposed to the rim 16. The sheet body 12A may further include the rim tab portions 22 and 24 formed at the respective intersections of sides 34, 36 and the convex edge 30.

The concave edge 31 is divided into two edge portions 32 and 33 which extend substantially from the apex 18 outwardly to the edge formed by sides 34 and 36. One of the edge portions 32 includes a protrusion which forms the dispensing tab 40. The dispensing tab 40 is integral with the sheet body 12A and protrudes from a generally central portion of the edge portion 32. More particularly, as better seen in FIG. 1, the dispensing tab 40 protrudes from the edge portion 32 at a location between the filtering region 70 and the rim 16. Although not limited to this location, placement of the dispensing tab 40 between the filtering region 70 and the rim 16 avoids likelihood of contact between a user's fingers and the filtering region. In the illustrated embodiment, the dispensing tab body is formed integrally with the sheet body 12A, but it is obvious to those skilled in the art that it may be a separately added member consisting of any material and be of any shape to perform the function of the invention. In the illustrated embodiment, the dispensing tab 40 is generally rectangular in shape, but the dispensing tab 40 is not limited to this shape.

Cutouts 20 are formed in the sheet body 12A near the concave edge 31, and are generally sector-shaped. The cutouts 20 define the side filter areas 72. In addition, a substantially circular opening 21, which is formed in the sheet body 12A so as to intersect the concave edge 31 at its midpoint, corresponds to the apex filter area 74. Through holes 26 are formed in the rim tab portions 22, 24.

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The sheet body 12A material is preferably formed of a thin imperforate sheet material and can be for example kraft board, sulphate board, coated or non-coated paper or other materials resistant to paint or other liquids to be filtered.

A filter material strip 50 in the form of a mesh blank overlies the cutouts 20 and opening 21, and is glued to the body sheet material at marginal edge portions of the cutouts 20 and opening 21. The filter mesh material 50 can be any suitable screening material known in the art such as textile mesh of sufficient mesh size to filter the liquid material processed in any particular use. Perforated film, woven or non-woven fabrics of cotton, synthetic or metal fibers or yarns and other mesh materials can be used. The pore sizes of the mesh can vary according to the nature of the paint or liquid and the desired pore size can, for example, be in the range of 80 to 500 microns or can be formed of a suitable non-woven fabric such as a lightweight spunbonded polypropylene or polyester fabric.

Folding the sheet body 12 into the final conical strainer 10 is accomplished by positioning edge portion 32 over a margin portion of edge 33 and adhering the overlapped area 62, shown in cross-hatch in FIG. 1, from the apex 18 up to the upper edge, or rim, 16 of the conical strainer 10. Here, the edge portion 32 overlies the margin portion of edge 33 so as to reside on an exterior surface 29 of the strainer 10.

In addition, the dispensing tab 40, which protrudes from the edge portion 32, is not adhered to the margin portion of edge 33, and instead is free standing and foldable about the line L corresponding to the joint between the dispensing tab 40 and the edge portion 32. That is, the dispensing tab 40 includes a first broad side 42, a second broad side 44 opposed to the first side, and a peripheral edge 46 that joins the first and second sides 42, 44, such that the dispensing tab 40 is contiguous with the conical body 14 of the strainer 10 along a portion of the peripheral edge 46 that corresponds to the line L. Due to the flexibility of the sheet body material, the dispensing tab 40 is movable about the fold line between a first orientation in which the first side 42 of the dispensing tab 40 confronts and overlies the exterior surface 29 of the conical body 14, and a second orientation in which the second side 44 of the dispensing tab 40 confronts and overlies the exterior surface 29 of the conical body 14 (FIG. 1a). In use, the dispensing tab 40 is generally oriented so as to protrude from the exterior surface 29 and the first and second sides 42, 44 are substantially normal to the exterior surface 29.

Adhesion of the overlapped area 62 can be achieved using glues of the aqueous emulsion type. By maximizing the overlapped area 62, good adherence can be obtained. Moreover, the maximized area 62 further provides a somewhat rigidified doubled over portion which adds mechanical strength and forms a rib which aids in supporting the paint or other material strained.

In an embodiment of this invention, the strainer 10 has a diameter of approximately 6 inches at the rim 16, and the distance from the apex 18 to rim 16 is about five and one-quarter inches. The side cutout portions 20 define filter areas of  $3\frac{3}{10}$  square inches each and the apex filter area 74 is generally conical with an area of  $\frac{3}{10}$  square inches and an overlapped, multi-ply area 64 of  $\frac{1}{10}$  square inch. Preferably the ratio of area 64 to the area of the conical apex filter mesh material is at least one to three. However, these dimensions are merely illustrative, and the invention is not limited thereto.

It should be understood that any number of cutout portions 20, 21 may be used as desired. An advantageous feature of the invention is the use of an apex filter 74 which enables maximized straining without wastage of material and with suffi-

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cient mechanical strength to enable straining under severe conditions of use as in paint straining and the like. Although the apex filter **74** is generally conical, the upper edge of the strainer **10** can be circular as in the preferred embodiment, star-shaped or have irregular shaped as may be desired for particular applications.

Referring now to FIGS. 3-13, a dispenser **100** is used to store multiple stacked, nested strainers **10**, and to dispense individual strainers **10** from the lower end of the stack. With particular reference to FIGS. 3 and 4, the dispenser **100** includes an elongate hollow dispenser body **102** including opposed first and second ends **104**, **106**. In the illustrated embodiment, the dispenser body **102** is substantially cylindrical, and in use is generally oriented so that a longitudinal axis **101** of the body **102** is vertical and the first end **104** overlies the second end **106**. The inner diameter of the dispenser body **102** is slightly greater than the outer diameter of the rim **16** of the strainer **10**.

The dispenser body **102** is formed by joining two half cylinders (FIGS. 5-6). The first half cylinder corresponds to a front half **108** of the dispenser body **102**, and the second half cylinder corresponds to the rear half **110** of the dispenser body **102**. The half cylinders are joined along longitudinally extending edges which include radially outward extending flanges **112**, **114**. Specifically, the flanges **112** of the front half **108** are provided with one or more circumferentially extending connecting tabs **116**. In addition, the flanges **114** of the rear half **110** are provided with corresponding connecting slots **118** dimensioned to receive the connecting tabs **116**. When the two half cylinders are placed together so that the front half flanges **112** abut the rear half flanges **114**, the connecting tabs **116** are received in corresponding connecting slots **118**. The connecting tabs **116** may be press fit into the slots **118**. In addition, fasteners such as clips **120** may be used to secure the respective the front and rear halves **108**, **110** of the dispenser body **102** in a joined, cylindrical configuration.

In addition, the rear half **110** of the dispenser body **102** includes a flat, centrally disposed back panel **130** formed by providing body **102** with a stepped out portion. The flat back panel **130** provides a stable mounting surface that includes at least one through hole **132** to permit the dispenser **100** to be wall mounted. The through hole **132** may be elongated, and may include a widened portion sized to receive a fastener head therethrough.

Referring again to FIGS. 3 and 4, the first end **104** of the body **102** is open, and is provided with a removable cover **180** that closes the first end **104** and prevents dust and debris from entering the dispenser **100** through the first end **104**. A rear edge of the cover **180** is pivotably connected to a rear edge of the first end **104**. The pivotable connection is achieved by any conventional means, and may include providing a curved member **182** on the rear edge of the cover **180** which passes through and engages with slots **138** formed in the back panel **130** of the dispenser body **102**.

The second end **106** of the body **102** is partially closed by a domed skirt **140** that extends axially from the second end **106**, and which is semi-circular in cross-section (FIGS. 7 and 8). The skirt **140** is provided on a rear half of the dispenser body **102**, such that the front half of the lower end of the dispenser is open. This opening is identified in the figures at **148**.

As best seen in FIG. 9, the skirt **140** includes a cylindrical portion **143** that extends integrally from the second end **106**, and terminates in a tapered portion **144** that is tapered from the cylindrical portion **143** to a skirt apex **145**. The cylindrical portion **143** includes a circumferential, outward protruding lip **142** disposed near the second end **106**, forming a circum-

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ferential groove **146** between the second end **106** and the lip **142**. The groove **146** is used to connect a rotatable skirt door **150** to the skirt **140**, as discussed further below.

The domed skirt door **150**, having a shape that substantially conforms to that of the skirt **140**, overlies and surrounds at least a portion of the skirt **140**. The skirt door **150** is sector shaped in cross section such that the arc angle  $\theta$  of the sector is greater than 180 degrees (FIG. 10). The sector arc angle  $\theta$  is required to be at least slightly greater than 180 degrees so that when the skirt door **150** is in a closed position relative to the skirt **140**, the skirt door **150** completely closes the opening **148** at the front half of the lower end **106** of the dispenser **100**, as so that the sides edges of the skirt door **150** overlie opposed sides of the skirt **140** (FIG. 3). In the illustrated embodiment, the sector arc angle  $\theta$  is approximately 210 degrees, but the sector arc angle  $\theta$  may be in the range of 182 to 300 degrees. This sector arc angle  $\theta$  is sufficient to permit selective opening and complete closure of the front opening **148**, while also permitting withdrawal of a strainer **10** through the opening **148**.

Referring to FIGS. 9 and 11, the skirt door **150** includes a skirt door apex **160** that surrounds the skirt apex **145** such that the skirt apex **145** is nested within the skirt door apex **160**. The skirt door **150** includes a cylindrical portion **152** disposed adjacent to the second end **106**, and a tapered portion **154** that is tapered from the cylindrical portion **152** to the skirt door apex **160**. The cylindrical portion **152** includes a circumferential, inward protruding lip **156** disposed near the second end **106**. The skirt door lip **156** is received within and engages the groove to retain the skirt door **150** on the skirt **140**. The lip **156** is sized and shaped to permit the skirt door **150** to slide over the outer surface of the skirt **140** while rotating about the longitudinal axis **101** of the dispenser body **102** between an open position (FIG. 4) and a closed position (FIG. 3).

In the open position, the skirt door **150** is rotated to a position substantially on the rear of the dispenser **100** so that opening **148** on the lower end **106** of the front of the dispenser **100** is open, and the skirt door **150** completely surrounds the entire skirt **140**.

In the closed position, the skirt door **150** is rotated to a position substantially on the front of the dispenser **100** so that the opening **148** is closed, and only the margin portions of the edges of the skirt door **150** overlie laterally opposed sides of the skirt **140**. In the closed position, the skirt door **150**, in combination with the skirt **140**, closes the opening **148** at the second end **106** and prevents dust and debris from entering the dispenser **100** through the opening **148**. In some embodiments, the skirt door **150** may be transparent, whereby it is possible to view the strainers **10** loaded in the dispenser **100** through the skirt door **150**, even when the skirt door **150** is in a closed position.

The diameter of the respective cylindrical portions **143**, **152** of the dispenser **100** is less than that of the second end **106** of the cylinder body **102**, and is slightly less than the diameter of the rim of the strainer **11**. As a result, a shoulder **134** is formed on the inner surface of the dispenser **100**.

In addition, a handle **162** is formed on the outer surface **158** of the tapered portion **154** of the skirt door **150**. The handle **162** is a thin plate that protrudes radially outward from the outer surface **158**, and extends along a line between the skirt door apex **160** and cylindrical portion **152**. The handle **162** can be easily manually grasped and used to rotate the skirt door **150** relative to the skirt **140** about the longitudinal axis **101** of the dispenser **100**.

Referring to FIG. 12, a stack **80** of nested strainers **10** are shown disposed in the dispenser **100**. The stack **80** is loaded into the dispenser **100** through the open first end **104** with the

strainers **10** in an upright orientation such that the apices **18** of the strainers **10** are downward, and the respective rims **16** reside above the apices **18**. When the strainers **10** are loaded into the dispenser **100**, the lower-most strainer **10** is supported on the shoulder **134** so that rim **16** and portions of the conical body adjacent the rim **16** are disposed within the cylinder body **102** of the dispenser. Correspondingly, the remainder of the strainer **10**, and particularly the filtering portion **70**, extends below the cylindrical body **102** and resides within the skirt **140**. In this configuration, when the skirt door **150** is in the open position, the forward facing side of the lower portion of the strainer **10** is exposed to the exterior (FIG. 4).

The rim tabs **22**, **24** of the strainer **10**, having an outer dimension greater than the diameter of the rim **16** and of the cylinder body **102**, are received within the interior channel **122** formed by the joined front and rear flanges **112**, **114**. As a result, the strainer **10**, when disposed within the dispenser **100**, is constrained to a particular orientation relative to its longitudinal axis **11**. That is, when the rim tabs **22**, **24** are received within the channels **122**, the dispensing tab **40** can be oriented to face the opening of the skirt **140**. Thus, the dispenser **100** is configured to dispense strainers **10** in a predetermined orientation relative to the longitudinal axis **11** of the strainer **10**. In addition, since the dispenser **100** maintains the strainer in an upright orientation with the apex **18** disposed below the rim **16**, the strainer is also constrained to a predetermined orientation about an axis transverse to the longitudinal axis **11**.

The dispenser **100** permits storage of one or more strainers **10**, and when storing the strainers, the dispenser can be fully closed so that the strainers **10** are protected from environmental dust and debris. In addition, the dispenser **100** includes a closable door **150** that can be selectively opened and closed to permit access to the opening **148** formed in the lower end **106**, through which individual strainers **10** can be dispensed.

Referring to FIG. 13, in addition to having features which permit it to be wall mounted, the dispenser **100** may also include a stand **200**, which allows the dispenser **100** to be supported in an upright orientation relative to a horizontal mounting surface such as a counter top. The stand **200** includes a base **202** and a sleeve **204** which extends upward from the base **202**. The base **202** is generally U-shaped, and is oriented to open to a side corresponding to the front of the dispenser **100**. The sleeve **204** includes an extension portion **208** extending upward from the base **202**, and an annular portion **206** mounted to the top of the extension portion **208**. The annular portion **206** is closed in cross section so as to form a ring in which the dispenser **100** is received and supported (FIG. 16). In addition, like the base **202**, the extension portion **208** is a plate member formed into a U-shape that opens to the front.

As seen in FIGS. 14 and 15, the sleeve **204** is formed having a peripheral shape that conforms to the shape of the dispenser body **102**, and includes opposed sleeve side channels **218** which are sized and shaped to receive the flanges **112**, **114** of the dispenser body **102** therein. A sleeve rear channel **220** is provided on a rearward side of the sleeve **204** which is sized and shaped to accommodate the back panel **130** of the dispenser body **102**. The sleeve rear channel **220** is provided with a slightly circumferentially inward taper **222** so that the upper end **220a** of the sleeve rear channel **220** is wider than the lower end **220b**. The taper **222** is dimensioned to match a corresponding taper **135** formed on the back panel **130** of the dispenser body **102**.

In use the dispenser **100** is received within the sleeve **204** so that a front of the dispenser **100** faces forward, and the annular portion **206** surrounds the lower end of the dispenser **100**. In

addition, the flanges **112**, **114** of the dispenser **100** are received in the sleeve side channels **218**, and the back panel **130** is received in the sleeve rear channel **220**. The respective tapered surfaces **135**, **222** of the dispenser **100** and annular portion **206** engage, whereby the dispenser **100** is maintained within the stand **200** at a predetermined height above the horizontal mounting surface.

A method of using the dispenser **100** to store a stack of conical strainers **10**, and to dispense individual strainers **10** from the dispenser **100**, will now be described. The method includes the following steps:

Step 1. Loading stacked and nested conical strainers **10** into the interior of the cylindrical body **102** by inserting the stack **80** into the cylindrical body **102** such that the apex **18** of a leading (lower-most) strainer **10** is first in. The loaded strainers **10** are positioned in the dispenser such that at least the apex **18** of the leading strainer **10** extends beyond a second end **106** of the cylindrical body, and is at least partially surrounded by the skirt **140** and skirt door **150**. In addition, the loaded strainers are positioned in the dispenser such that the rim tabs **22**, **24** reside within the channels **122**, and the dispensing tab **40** is disposed in the opening **148**. This orientation of the strainer **10** within the dispenser **100** conveniently makes the dispensing tab **40** easily accessible when the skirt door **150** is rotated to an open position. Although the strainer **10** can be inserted into the dispenser **100** in other orientations, for example in an orientation in which the rim tabs **22**, **24** do not reside within the channels **122**, placement of the rim tabs **22**, **24** within the channels **122** advantageously promotes centering of the dispensing tab **40** in the opening **148**.

During storage of the strainers **10**, the cover **180** for the upper end of the dispenser and the skirt door **150** are closed, providing a closed storage device and preventing dust and debris from contacting and contaminating the strainers **10**.

Step 2. Open the skirt door **150** from the closed position (FIG. 3) to the open position (FIG. 4) to provide access to the leading strainer. Of course, this step can be skipped in the event that the skirt door **150** was already in an open position.

Step 3. Dispensing the leading strainer **10** separately from the remaining stacked strainers **10**. This is achieved by:

Step 3a. Manually grasping the dispensing tab **40** that is located on the outer side surface of the leading strainer **10a**, and then

Step 3b. Using the dispensing tab **40** to pull downward on the strainer **10** while rotating the apex **18** radially outward, withdrawing the leading strainer **10** from the dispenser.

Because the dispensing tab **40** is on the exterior surface **28** of the strainer **10**, the dispensing tab **40** can be grasped and the strainer dispensed with a lateral motion, allowing on the strainer **10** to come free of the stack and be dispensed.

Because the dispensing tab **40** is on the exterior surface **28** of the strainer **10**, there is no need to contact the conical surface **14** of the strainer **10**, and any contact with the filter region **70** can be avoided.

Use of the dispensing tab **40** to grasp the strainer **10** allows only one strainer to be dispensed at a time, and protects the filter portion **70** of the strainer. In contrast, if the strainer were to be dispensed without the dispensing tab **40**, grasping the conical body **14** by pinching of the tip or mesh could damage or contaminate the filter portion **70**. In addition, it is difficult to grasp the conical body directly while controlling the pinching tension, and pinching often results in more than the one strainer **10** being dispensed.

Step 4. Close the skirt door **150** to ensure that the remaining strainers **10** are stored and maintained in a non-contaminated condition.



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Although the dispenser **100** is configured to accommodate the features of strainer **10**, it is understood that other strainer configurations including strainers having no rim tabs **22**, **24** can be stored in, and dispensed using, the dispenser **100**.

Referring now to FIG. **17**, an alternative embodiment dispenser **300** is also used to store multiple, stacked, nested strainers **10**. The dispenser **300** is substantially similar to the embodiment **100** described above, and therefore structures common to both dispensers **100**, **300** will be referred to using the same reference numbers, and descriptions of common structures will be omitted. The dispenser **300** differs from the earlier embodiment in that it includes a dispenser body **102** that is oval rather than circular in cross-sectional shape. The degree of non-circularity of the cross section is relatively small in that the distance from front to rear of the dispenser **300** is slightly less than that of the distance from left side flanges **112**, **114** to right side flanges **112**, **114**, but is sufficient to slightly compress the stack of strainers **80** so that the rims **16** of the respective strainers **10** are slightly oveled when stored within the dispenser **300**.

The dispenser **300** also differs from the earlier embodiment **100** in that it includes a modified front half **308**. In the dispenser **300**, the half cylinder which forms the front half **308** of the dispenser body **102** is provided in two separable parts. In particular, the front half **308** includes an upper portion **301** and a lower portion **303**. The lower portion **303** is disposed at the second end **106** of the dispenser body **102**, and is joined to the rear half **110** of the dispenser body **102** along respective flanges **112**, **114** as described in the earlier embodiment.

The upper portion **301** is pivotably joined to the rear half **110** along the flanges **112**, **114** at one lateral side **305** of the dispenser **300** so as to serve as a front-opening door within the dispenser body **102**. For example, a hinge **309** is used to join the upper portion **301** to the rear half **110** which permits the upper portion **301** to pivot about an axis parallel to the longitudinal axis **101** of the dispenser **300**. As seen in the figure, the upper portion **301** can be pivoted to one side of the dispenser **300**, creating a large front opening in the dispenser **300** to facilitate loading of a stack **80** of strainers **10** into the dispenser **300**. In addition, when in a closed position, the upper portion **301** can be selectively connected to the rear half **110**. For example, a longitudinally-extending edge **313** of the upper portion **301** is provided with protrusions **315** that are received in corresponding recesses **317** formed in the corresponding flange **114** at the other lateral side **311** of the dispenser **300**. In addition, a handle **319** is provided along the edge **313** to allow the upper portion **301** to be easily moved between open and closed positions. After a stack **80** has been loaded into the dispenser **300**, the upper portion **301** can be closed and retained in the closed position by snapping the protrusions **315** into the corresponding recesses **317**.

The lid **180** of the dispenser **300** includes a peripheral edge **184** which, when the lid **180** is in a closed position, overlies the upper edge **321** of the upper portion **301** to prevent the upper portion **301** from being unintentionally opened. In addition, the upper portion **301** is sized so that the lower edge **322** of the upper portion **301** overlaps the upper edge **323** of the lower portion **303**. This overlap is provided to minimize the possibility that contaminants can enter the interior of the dispenser **301** through the front of device, when the upper portion **301** is in the closed position.

Referring now also to FIG. **18**, in the dispenser **300**, the diameter of the respective cylindrical portions **143**, **153** of the skirt **140** and skirt door **150** is substantially the same as that of the second end **106** of the body **102**, whereby no shoulder is formed between the second end **106** of the body **102** and the skirt **140**. To provide support for the strainers **10** to be dis-

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posed within the dispenser **300**, an inner surface of the dispenser **300** includes an array **350** of individual, spaced-apart studs **352**. The array **350** is located in a region between a midpoint and second end **106** of the dispenser. In particular, the array **350** is located adjacent to the second end **106** of the dispenser body **102**, above and adjoining the skirt **140**. Within the array **350**, the studs **352** are arranged both in columns aligned with the longitudinal axis **101** of the dispenser **300** and in rows extending about a circumference of the dispenser **300**.

The studs **352** protrude generally radially inward from an inner surface **325** of the dispenser **300**. Each stud **352** in the array **350** has approximately the same radial depth, and may be asymmetrically shaped. In addition, each individual stud **352** has a shape that is different from some of the other studs **352**. For example, all studs **352** within a column have the same shape, but have a different shape from studs **352** in the other columns. In other words, each stud **352** within a row has a shape that is unique relative to other studs **352** in the same row. For example, when viewed in profile along an axial direction of the dispenser **300**, the studs **352a** in a centrally located column may have a semicircular shape, while the studs **352b** in a laterally located column may have a teardrop shape.

The array **350** extends about the entire circumference of the dispenser body **102**, and thus is provided on both the rear half **110**, and on the lower portion **303** of the front half **308**. On the rear half **110**, the array **350** has four rows of studs **352**. However, on the front half **308**, the array **350** includes two rows of studs **352** that are circumferentially aligned with the lower two rows of the rear half **110**. As a result, the studs **352** are arranged in such a way so as to impart a tilt to the stack **80** of strainers **10**. In particular, due to interference with the studs **352**, the rim **16** of the strainer **10** is allowed to drop to a lower position along the front half **308** than along the rear half **110**, making it easier for the strainer to be dispensed from the dispenser **300**. Of course, with the studs arranged at the same vertical height within the dispenser, a tilt may also be imparted to the stack of strainers by producing the strainer so that rim **16** is lower on one section of the conical strainer than the opposite section. In addition, the effect of providing vertically spaced rows of studs **352** is to lift and ruffle the strainers **10** within the stack **80**, and thus to separate the strainers **10** from each other, which also facilitates dispensation.

Contrary to what might be expected, it has been found that the use of individual, spaced, non-linear studs **352**, rather than a continuous circumferentially-extending annular flange, ring, groove or thread, facilitates dispensing of one strainer **10** at a time and increases the window of variation in the diameter of the strainer that can be dispensed. It has also been found that having a differential number of studs **352** on respective front and rear halves **308**, **110** of the dispenser **300** facilitates the dispensing of the strainers **10** in an individual manner. It appears that because these individual, spaced studs **352** reduce the area of surface contact between the strainer **10** and the inner surface **325** of the dispenser **300**, the rim **16** of the strainer **10** can more easily flex around the studs **352**, then return to its original diameter, the rim **16** nesting within the studs **352**. While the number of rows of studs **352** employed can vary from a single row to complete coverage of the dispenser walls, at least one row on one half of the dispenser and at least two rows on the other half of the dispenser.

Referring to FIG. **19**, a stack **80** of strainers **10** is enclosed in a protective material **410**, creating a pod **412**. The protective material **410** is a thin, plastic film used to prevent contamination of the strainers **10** enclosed therein from airborne pollutants, particulates and moisture and/or from direct con-

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taminant transfer during stack handling. In the illustrated embodiment, the protective material **410** is in the form of a tube that generally conforms to the shape of the stack **80**, and thus includes a cylindrical portion **414** at the upper end of the pod **412**, and a conical portion **416** at the lower end of the pod **412**. The protective material **410** surrounds the sides, top and bottom of the stack **80**, and both the top and the bottom of the tube are sealed for example by heat or ultrasound in order to provide contaminant-free storage.

The protective material **410** is perforated in such a manner that enables the protective material **410** separable into individual portions. This, in turn, enables the protective material **410** to be opened and removed from the stack **80** of strainers **10** after the stack **80** has been placed within the dispenser **300**. In particular, the protective material **410** includes a perforation line **418** that extends about the circumference of the pod **412** and is located adjacent an end of the pod **412**. In the illustrated embodiment, for example, the perforation line **418** is located within the conical portion **416**, permitting the protective material to be separated along the perforation into two individual, separate portions **420**, **422**.

To aid the user in quickly identifying the location of the perforation, the protective material **410** is imprinted with indicia **424** which overlies the perforation line **418** and indicates its location. The indicia may include instructive wording and/or a facsimile of the perforations, on top of or next to the actual perforation line **418**, in order to facilitate placement of the pod **412** within the dispenser **300**. The indicia can also include printed instructions as to how to remove the protective material **410** once the perforation is broken.

In addition, the protective material **410** extends beyond the apex **18** of the lower-most (outermost) strainer **10** of the stack **80** to provide a gripping area **426** that may be used to remove part of the protective material **410**. In use, the user grasps the gripping area **426** and pulls away from the stack **80**, creating a tear along the perforation line **418**. If pulled sufficiently, the protective material into two individual portions, an upper material portion **420** corresponding generally to the cylindrical portion **414**, and a lower material portion **422** corresponding generally to the conical portion **416**.

By enclosing the stack **80** within the protective material **410**, the pod **412** of wrapped strainers **10** can be placed within the dispenser **300** without exposure of the strainer **10** itself or the filter mesh **50** to ambient particulates in the air and without the risk of contamination from body oils or substances on the hand of the user. Ideally, the strainers **10** have been manufactured by automated means to avoid touching of the filter mesh during production, and the stack **80** of strainers **10** is packaged by automated means to avoid handling of the completed strainer **10** and touching of the filter mesh **50**. Automated production also minimizes the "open" time of the filter mesh in ambient air, reducing the time of exposure to particulates in the environment and lends itself to in-line cleaning and de-contamination of the strainer from any particulates that may have accumulated on the strainer mesh **50** or blank **12** during manufacturing. Nevertheless, the use of the protective material **410** to allow contamination-free placement within the dispenser **300** is, in itself, of significant benefit.

The protective material is not limited to the configuration described above. For example, the ends of the tube of protective material may be sealed using tape or a tie. In another example, the protective material **410** may extend beyond the top of the stack **80** of strainers **10** and be left unsealed, but tucked down into the concave opening of the upper-most (innermost) conical strainer **10** of the stack **80** to prevent dust from collecting inside the strainer body **14**. The protective material **410** may also extend beyond the apex **18** of the

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lower-most (outermost) strainer **10** of the stack **80**, and be tucked up over the sides of the stack **80** to prevent dust from entering the pod from the bottom. In still another example, the perforation **418** can be replaced with an opening string which, when pulled, results in separation of the portions of the protective material **410**.

A method of loading the dispenser **300** with a stack of conical strainers **10** while minimizing strainer **10** contamination will now be described. The method includes the following steps:

Step 1. Providing a pod **412** which includes a stack **80** of strainers **10** that is enclosed in protective material **410** (FIG. 19). Because the user handles the pod **412**, rather than strainers **10** themselves, contamination of the strainers **10** during handling and dispenser loading is minimized.

Step 2. Opening the dispenser **300**. This may include one or more of opening the lid **180** and the upper portion **301** of the front half **308** of the dispenser body **102** (FIG. 17) to permit insertion of the pod **412**, and opening the skirt door **150** from the closed position (FIG. 3) to the open position (FIG. 4) to provide access to the lower-most (leading) strainer **10** once the pod **412** has been inserted. Of course, this step can be skipped in the event that the skirt door **150** was already in an open position.

Step 3. Loading the pod **412** into the interior of the cylindrical body **102** by inserting the stack **80** into open first end **104** of the dispenser body **102** such that the apex **18** of the lower-most strainer **10** is first in (FIG. 20). Once loaded, the upper portion **301** of the front half **308** of the dispenser body **102** is moved to the closed position (FIG. 21), and the pod **412** including the stack **80** is positioned in the dispenser **300** such that at least the apex **18** of the leading strainer extends beyond a second end **106** of the dispenser body **102**, and is at least partially surrounded by the skirt **140** and skirt door **150**. In addition, the loaded strainers **10** are positioned in the dispenser such that the rim tabs **22**, **24** reside within the channels **122**, and the dispensing tab **40** is disposed in the opening **148**. This orientation of the strainer **10** within the dispenser **100** conveniently makes the dispensing tab **40** easily accessible when the skirt door **150** is rotated to an open position. Although the strainer **10** can be inserted into the dispenser **100** in other orientations, for example in an orientation in which the rim tabs **22**, **24** do not reside within the channels **122**, placement of the rim tabs **22**, **24** within the channels **122** advantageously promotes centering of the dispensing tab **40** in the opening **148**.

During storage of the strainers **10**, the cover **180** for the upper end of the dispenser and the skirt door **150** are closed, providing a closed storage device and preventing dust and debris from contacting and contaminating the strainers **10**.

Step 4. Removing the protective material **410** from the pod of strainers while the strainers are in the dispenser. In this step, the user grasps the gripping area **426** of the protective material, and pulls the material along a generally axial direction of the dispenser in a direction away from the conical tip **18** of the lower and outer-most strainer **10** (FIG. 22). This action causes the lower portion **422** of protective material **410** to separate from the pod **412** and be withdrawn from the dispenser **300** through the opening **148** in the skirt **140**, while the upper portion **420** remains in place about the stack **80**. The user then grasps the upper portion **420** of the protective material **410**, for example in the vicinity of the upper-most strainer **10**, and pulls the material **410** along a generally axial direction of the dispenser **300** in a direction toward an open end of the upper-most strainer **10** (FIG. 23). This action causes the upper portion **420** of protective material **410** to be withdrawn

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from the dispenser **300** through the opening in the front half **308** of the dispenser body **102**.

It has been found that removal of protective material **410** through the top of the dispenser **300**, in a direction away from the apex **18** of the strainer **10**, acts to reduce compaction of the stack **80** of strainers **10**, thereby facilitating the dispensing in the subsequent stage.

Step 5. Closing the lid **180** and skirt door **150** so that the stack **80** is enclosed within the dispenser **300**.

Individual strainers **10** can then be dispensed from the dispenser **300** as described above in the method of dispensing.

The method described here provides a stack **80** of strainers **10** that is loaded into a dispenser **300** without direct contact with the stack **80** or any strainer **10** included therein, whereby contamination of the strainers **10** during loading, particularly due to contact with body oils, is minimized.

Although the step of removing the protective material **410** is described here as removing the lower portion **422** of protective material before removing the upper portion **420** of protective material, the method is not limited to this sequence. For example, once the pod **412** is placed in the dispenser **300**, the upper portion **420** can be removed before the lower portion **422**. In this case, placement of the perforation line **418** within the cylindrical portion **414** rather than the conical portion **416** would facilitate removal of the protective material.

In addition, although the step of removing the protective material **410** is describe here such that the protective material remains intact during loading and until the gripping area **426** is pulled, the method is not limited to this. For example, to facilitate separation of the protective material **410**, the perforation line may be partially separated prior to loading of the pod **412** into the dispenser **310**. Of course, care would be taken to create the partial separation and load the pod **412** into the dispenser **310** without touching the strainers **10** within the pod **412**.

A selected illustrative embodiment of the invention is described above in some detail. It should be understood that only structures considered necessary for clarifying the present invention have been described herein. Other conventional structures, and those of ancillary and auxiliary components of the system, are assumed to be known and understood by those skilled in the art. For example, instead of manually gripping the dispensing tab, it would be obvious to those skilled in the art to design a lever that could contact the dispensing tab and push the strainer downward, allowing it to drop free of the dispenser. Moreover, while a working example of the present invention has been described above, the present invention is not limited to the working example described above, but various design alterations may be carried out without departing from the present invention as set forth in the claims.

What is claimed is:

1. A hollow dispenser for storing a stack of nested strainers and dispensing individual strainers from the stack of strainers, the dispenser comprising: an elongate hollow dispenser body, said elongate hollow dispenser body including opposed first and second ends, and a housing extending between said first and second ends, said first end configured for receiving said stack of nested strainers, said second end configured for dispensing strainers from said stack of strainers, said housing including a first half-cylinder, a second half-cylinder, and spaced studs configured to support the stack, said first half-cylinder disposed to be opposite said second half-cylinder, said first half-cylinder and said second half-cylinder collectively defining a full cylinder when joined together, said full

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cylinder extending between said first end of said elongate hollow dispenser body and said second end of said elongate hollow dispenser body, said spaced studs defining a stud array that extends circumferentially around said housing, said stud array including a first portion and a second portion disposed opposite said first portion, said first portion and said second portion extending along a longitudinal axis of said housing, said first and second portions being axially misaligned in a vertical direction, said studs in said first portion of said stud array extending inward from an inner surface of the first half-cylinder toward the second half cylinder, said studs in said second portion of said stud array extending inward from an inner surface of said second half-cylinder toward the first half cylinder, said stud array is located in a region between a midpoint and second end of the elongate hollow dispenser body, and as a result of being axially misaligned, said first and second portions of said stud array cooperate to tilt said stack of nested strainers toward said second portion.

2. The dispenser of claim 1, wherein the studs of the first portion are of uniform length.

3. The dispenser of claim 1, wherein the studs of the first portion are asymmetrically shaped.

4. The dispenser of claim 1, wherein individual studs of the first portion have a shape that is different from other studs of the first portion.

5. The dispenser of claim 1, wherein the studs of the first portion are arranged both in columns aligned with a longitudinal axis of the dispenser and in rows extending about a portion of the circumference of the dispenser, wherein the portion of the circumference is less than the full circumference.

6. The dispenser of claim 1, wherein the elongate hollow dispenser body has an oval cross-sectional.

7. The dispenser of claim 1, wherein the elongate hollow dispenser body has a first door that closes the first end, a second door that closes the second end, and a third door that closes an opening formed in a sidewall extending between the first end and the second end.

8. The dispenser of claim 1, wherein said first portion of said stud array has a topmost stud row, wherein said topmost stud row of said first portion of said stud array is closer to said first end than all other stud rows in said first portion of said stud array, wherein said second portion of said stud array has a topmost stud row, wherein said topmost stud row of said second portion of said stud array is closer to said first end than all other stud rows in said second portion of said stud array, wherein said first portion comprises a particular stud row, wherein said particular stud row of said first portion is closer to said second end than said topmost stud row of said first portion of said stud array, and wherein said topmost stud row of said second portion of said stud array is axially aligned with said particular stud row of said first portion, whereby a plane perpendicular to said longitudinal axis that passes through said topmost stud row of said second portion of said stud array passes through said particular stud row of said first portion.

9. The dispenser of claim 1, wherein said second portion of said stud array comprises studs of uniform height.

10. The dispenser of claim 1, wherein said second portion of said stud array comprises studs that are asymmetrically shaped.

11. The dispenser of claim 1, wherein said second portion of said stud array comprises studs having different shapes.

12. The dispenser of claim 1, wherein studs in said second portion are arranged both in columns aligned with said longitudinal axis and in rows extending about a portion of a

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circumference of said dispenser, wherein an extent of said portion of a circumference is less than an extent of said circumference.

13. The dispenser of claim 1, wherein said first portion of said stud array has a first cardinality of studs, wherein said second portion of said stud array has a second cardinality of studs, and wherein said first cardinality, when subtracted from said second cardinality, yields a non-zero negative integer.

14. The dispenser of claim 1, wherein said first portion of said stud array has a first cardinality of rows of studs, wherein said second portion of said stud array has a second cardinality of rows of studs, and wherein said second cardinality, when subtracted from said first cardinality, yields a non-zero positive integer.

15. The dispenser of claim 1, wherein said first portion of said stud array comprises a first set of contiguous stud rows, wherein said first portion of said stud array comprises a second set of contiguous stud rows, wherein each stud row in said first set of contiguous stud rows is aligned with a corresponding stud row in said second portion of said stud array, and wherein no stud row in said second set of contiguous stud rows is aligned with a corresponding stud row in said second portion of said stud array, whereby for each stud row in said first set of contiguous stud rows, there exists a plane that is perpendicular to said longitudinal axis and that passes through both said each stud row and a corresponding stud row in said second portion of said stud array.

16. The dispenser of claim 1, further comprising a cover disposed at said first end of the elongate hollow dispenser body and a skirt door at said second end of said elongate hollow dispenser body.

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17. The dispenser of claim 16, further comprising a front-opening door cover that closes an opening formed in a side-wall extending between said first end and said second end.

18. The dispenser of claim 1, further comprising a domed skirt disposed at said second end of the elongate hollow dispenser body and attached to one of said first half-cylinder and second half-cylinder, said domed skirt being semi-circular in cross-section.

19. The dispenser of claim 18, wherein said domed skirt includes a cylindrical portion extending integrally from said second end, wherein said cylindrical portion terminates with a tapered portion.

20. The dispenser of claim 19, wherein said cylindrical portion comprises a circumferential, outward protruding lip.

21. The dispenser of claim 20, further comprising a front-opening door cover having a shape that conforms to a shape of said domed skirt and surrounds at least a portion of said domed skirt.

22. The dispenser of claim 1, wherein said first portion comprises a plurality of rows, including a topmost stud row that is closer to said first end than all other stud rows in said first portion and a particular stud row that is closer to said second end than said topmost stud row of said first portion of said stud array, and wherein said second portion comprises a plurality of rows, including a topmost stud row that is closer to said first end than all other stud rows in said second portion, said topmost stud row of said second portion of said stud array being axially aligned with said particular stud row of said first portion such that a plane that is perpendicular to said longitudinal axis and that passes through said topmost stud row of said second portion of said stud array also passes through said particular stud row of said first portion.

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